

# Installation Guide

*For E-Vision Electric Thruster Models*  
**E350HD E350HDB**



**DOCUMENT ID: 8041**

**REVISION: 2**

**DATE: 2025**

**LANGUAGE: EN**

**MI**

## Contents

<b>Warnings and Safety .....</b>	<b>2</b>
<b>Installation Manual</b>	
Responsibility of the Installer .....	3
Product dimensions .....	5
Product Clearance Requirements.....	6
Product Specifications.....	6
Positioning of the tunnel / thruster .....	7
Tunnel Length .....	8
Tunnel Installation in Sailboats.....	9
Water Deflection .....	10
Tunnel Ends .....	11
Tunnel Installation.....	12
Stern Tunnel Installation.....	14
Gear Leg & Motor Bracket Installation.....	15
Propeller Installation.....	18
Motor Installation .....	19
Electrical Installation .....	20
Motor Lug Connection .....	21
Electrical Reference Guide .....	21
Manual Main Switch Wiring Diagram 48V Thruster .....	22
Automatic Main Switch Wiring Diagram 48V Thruster .....	23
S-Link System Description .....	24
Control Panel Installation .....	25
Sleipner Group Waste Disposal and Recycling Guide .....	26
<b>Service and Support .....</b>	<b>27</b>
<b>Product Spare Parts and Additional Resources .....</b>	<b>27</b>
<b>Warranty Statement .....</b>	<b>27</b>
<b>Patents.....</b>	<b>27</b>

## Warnings and Safety

MC\_0800

It is essential to follow all instructions within this document to avoid potential personal injury, death, or damage to existing products in the vessel, the vessel's hull integrity, and including this product during installation or operation. Failure to follow instructions within this document will render all warranties given by Sleipner Motor as VOID.

Warnings and situations requiring extra caution are outlined in the documentation. Take extra consideration when warnings are outlined.



### WARNING

Indicate a potentially hazardous situation that, if not avoided, could result in death or severe injury.



### CAUTION

Indicates a potentially hazardous situation that could result in minor or moderate injury or critical damage to vessel integrity if not avoided.

MC\_0020

**General:**

- The installer must read this document to ensure necessary familiarity with the product before installation.
- Directions outlined in this document cannot be guaranteed to comply with all international and national regulations, including but not limited to health and safety procedures. It is the installers responsibility to adhere to all applicable international and national regulations when installing Sleipner products.
- This document contains general installation guidelines intended to support experienced installers. Contact professional installers familiar with the vessel, Sleipner products and applicable regulations if assistance is required.
- If local regulation requires any electrical work to be performed by a licensed professional, seek a licensed professional.
- When planning the installation of Sleipner products, ensure easy access to the products for future service and inspection requirements.

**For Sleipner thruster systems:**

MC\_0425

- Do not install the thruster system in any position that requires modification of hull stiffeners or stringers. This might jeopardize the hull integrity. Consult with the boat builder to see if this can be done safely if absolutely necessary.
- Never run the thruster out of water. The propeller will reach extremely high speed, damaging the thruster.
- The thruster motor must be handled with care. Do not rest the motor on its drive shaft, as its weight can damage it.

**For lithium batteries for proportional thruster systems:**

MC\_0502

If a lithium battery system is installed to supply proportional thrusters, ensure the battery is designed to output a continuous supply of the required thruster current. An under-rated battery management system can suddenly disconnect the load which may lead to dangerous situations. Ensure that you operate with high-quality batteries intended for maritime use.

- All Sleipner proportional thrusters are compatible with lithium batteries.
- When connected to a lithium battery, the PPC must be running firmware version 1.033 or later.

**(NB: Operating products outside specified ratings will void the warranty).**

**For Sleipner S-Link™ systems:**

MC\_0105

- Only Sleipner S-Link™ products or authorized 3rd party control equipment can be directly connected to the S-Link™ bus. Non-authorized 3rd party equipment must always be connected through a Sleipner interface product.
- Any attempt to connect to the S-Link™ bus without an authorized 3rd party control equipment will void all warranties for the connected Sleipner products.
- If 3rd party control equipment is interfaced the S-Link™ bus through a Sleipner interface product, it is required to install at least one Sleipner control panel to enable efficient troubleshooting.

**For Ignition Protected systems:**

MC\_0007

**CAUTION**

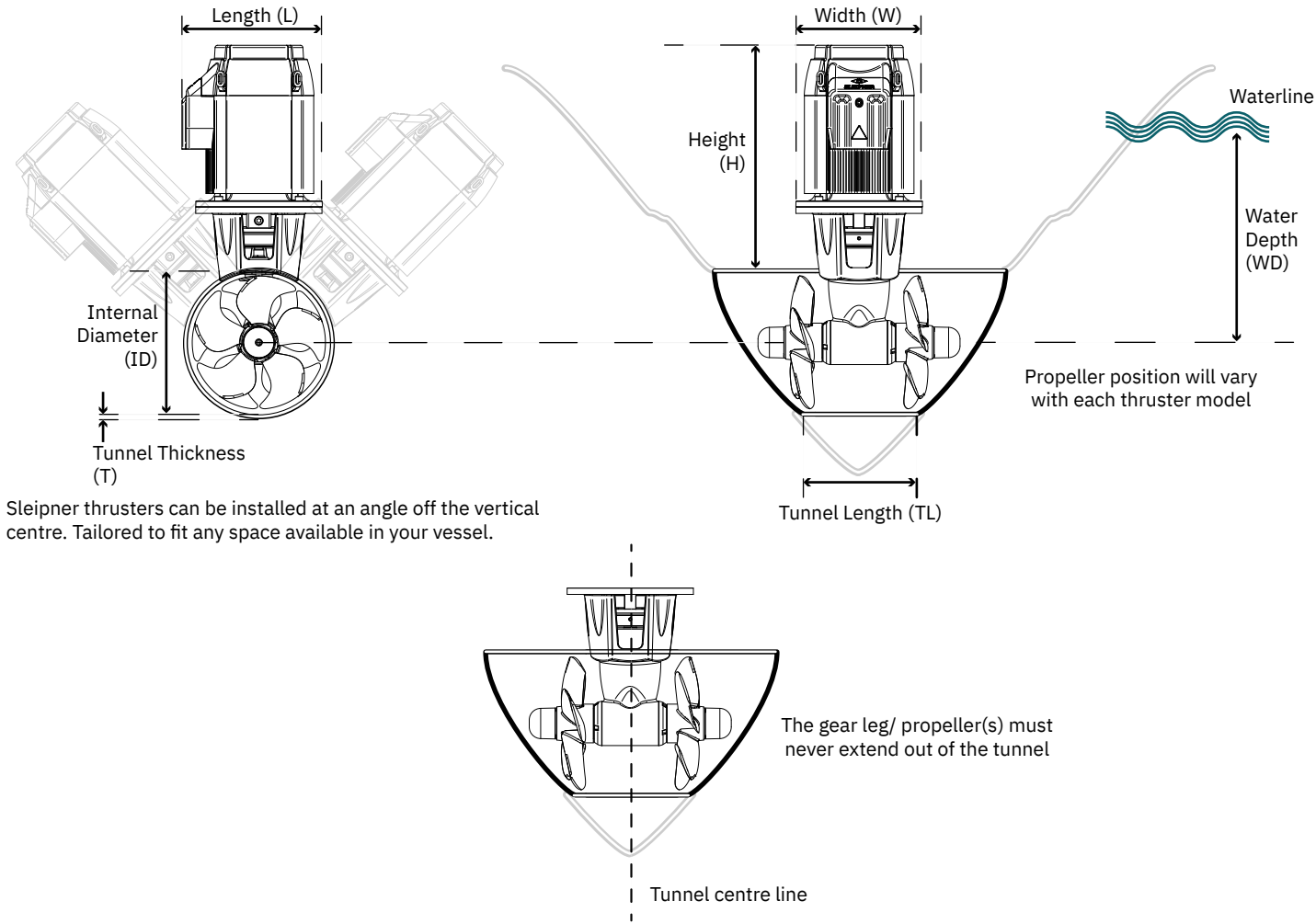
NEVER Disassemble any part of the Ignition Protected assembly. Tampering with the Ignition Protected assembly will cause it to lose this safety feature. If there is a problem with your Ignition Protected motor, please contact your dealer.

## For Sleipner eVision electric motors:

MC\_0452

- When installing the thruster electric motor in small compartments, ensure the compartment is well ventilated to allow for cooling of the electric motor.
- If the height of the room you are installing the thruster is limited, the thruster can be installed horizontally or at any angle in-between.
  - If the electro motor is positioned more than 30 degrees off vertical, it must be supported separately.
  - Beware of keeping installation within advised measurements. No part of the propeller or gear house must be outside the tunnel.
- The electric motor, components and cables must be mounted so they remain dry at all times.
- Do not finish the inside of the tunnel with a layer of gel-coat/ topcoat or similar. There is only room for a thin coat of primer and two layers of anti-fouling between the tunnel and the props.
- Do not install the electric motor close to easily flammable objects or equipment.
- Do not store items close to the thruster motor. Any loose items near the thruster motor is a potential fire hazard and can cause undesired short-circuiting.
- Do not lift it by internal cable connections, main terminals.
- The thruster power supply circuit must include the recommended sized fuse and a battery isolation switch.
- The electric/ hydraulic motor must be handled with care. Do not rest the thruster motor on its drive shaft as its weight can damage the shaft.
- eVision Thruster Motor must be upgraded to firmware version V1.015 or newer. eVision Thruster Motors shipped before November 28, 2022 needs to be upgraded.
- Control panel PJC2xx must be upgraded to firmware version V3.018 or newer. Control panel PJC2xx with hardware V2.000 or older will not support eVision Thruster Motors. Sleipner stopped the production of PJC2xx with HW version V2.000 in Q2 2020. Note that no mechanical modifications are required to replace older PJC2xx panels with PJC2xx HW version V3.000 or newer. Hardware version can be found in the panel info menu or using S-Link programmer. From HW version V3.000, the version is printed on the serial number label. Control panel PJC42x must be upgraded to firmware version V1.002 or newer. Control panel PJC3xx will not support eVision Thruster Motors.
- Retract controller 150000 must be upgraded to firmware version V1.036 or newer. Function must be configured to “ERV/ERL” on both 150000 and eVision Thruster Motor. Retract controller SR 6 1242 will not support eVision Thruster Motors.
- Automatic Main Switch works with eVision Thruster Motor without additional firmware update. But an upgrade to the latest firmware is always recommended.
- Gateway works with eVision Thruster Motor without additional firmware update. But an upgrade to the latest firmware is always recommended.
- ESI-1 works with eVision Thruster Motor without additional firmware update. But an upgrade to the latest firmware is always recommended.
- S-link remote controller works with eVision Thruster Motor without additional firmware update. But an upgrade to the latest firmware is always recommended.

Measurement code	Measurement description	E350HD(B)	
		mm	inch
ID	Internal tunnel diameter	300	11.81
H	Motor Height	495	18.78
W	Width	258	10.16
L	Length	285	11.22
WD	Water Depth	300	11.81
TL	Minimum tunnel length	280	11.02
TL (recommended)	Recommended tunnel length	360	13.39
T (min)	Minimum tunnel wall thickness	10	0.39
T (max)	Maximum tunnel wall thickness	12	0.47

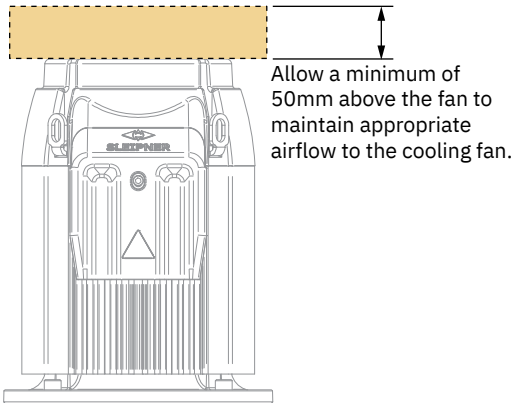


MG\_0461

## Product Clearance Requirements

MC\_0672

This product has clearance considerations extending the base product footprint. Follow the clearance requirements when planning your installation.



MG\_0706

## Product Specifications

MC\_1011

Product	Nominal Operating Voltage	Maximum Operating Voltage	Thrust is kg / lbs at (V)	Power Output kW / Hp	Weight kg / lbs	Maximum Operation Time
E350 HD(B)	48V	62V	350kg	22.0kW / 29.5 hp	TBD	Runtime at 100% thrust: Continuous at 22°C ambient, typically limited by battery capacity

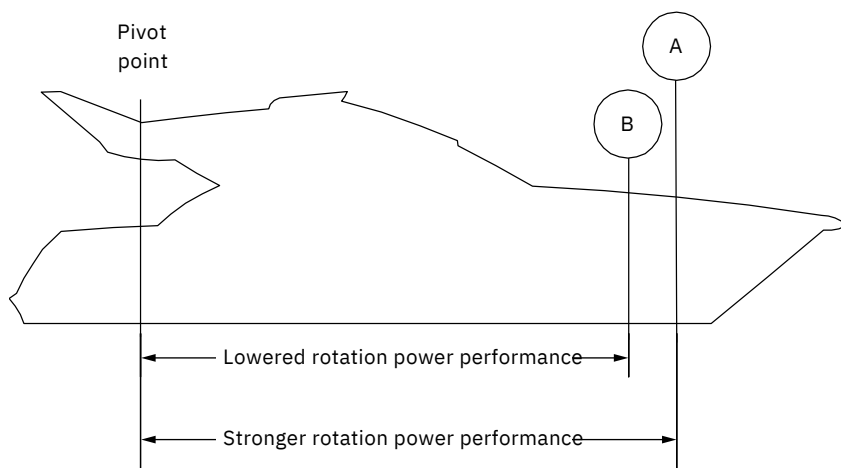
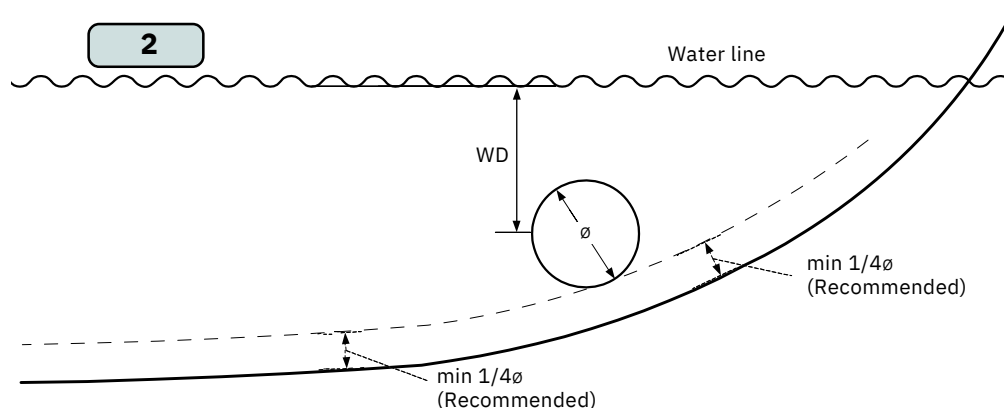
**1. Aim to install the thruster as far forward as possible**

Due to the leverage effect around the boats' pivot point. The distance difference from the boat pivots' point to the thruster will determine the amount of real rotation power for the boat.

**2. Aim to install the thruster as deep as possible under the waterline**

Deeper installations prevent air from being sucked into the tunnel from the surface, resulting in reduced thrust performance and increase noise levels during operation. Deeper installations increase water pressure for maximum efficiency from the thruster.

The tunnel depth is of great importance for optimal thrust. **(Refer to product measurements to define your products recommended depth below the waterline.)** The installer must make evaluations based on thruster performance, boat type and operating conditions. As a general recommendation, the position of the tunnel should not be a minimum of  $1/4$  of the diameter of the tunnel from the boat keel. **(NB: This can be overlooked depending on the installation methods defined in this manual.)**

**1****2**

MG\_0001

## Optimal tunnel length

Achieving the correct tunnel length depends on many factors from the hull type, operation and environmental conditions.

Tunnels should avoid being longer than 4 x the tunnel diameter as this will reduce thruster performance. **(NB: Installing long length tunnels can flex/bend over time and may require additional support. Consult with a naval architect.)**

1. Do not allow the variable length of the tunnel walls to vary in length excessively.  
EG. The top tunnel wall is x 4 longer than the bottom wall.
2. If the tunnel is too long, the friction inside will reduce the water speed and thereby the thrust.
3. If the tunnel is too short (typically only in the bottom section of the tunnel) cavitation problems can occur as water flow will not be able to "straighten" itself before reaching the propeller. This cavitation will reduce performance and increase noise during operation.

## Thruster within the tunnel

It is important the propellers and the lower unit/ gearleg must be entirely inside the thruster tunnel. Propellers that protrude from the tunnel will not perform as intended.

### 4. Standard Use

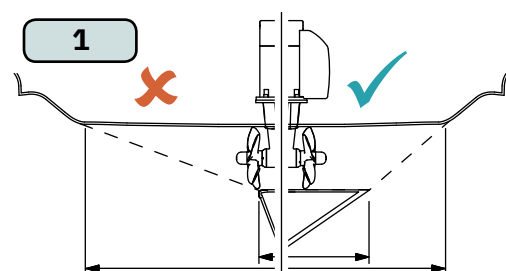
Tunnel length must be long enough to ensure the propellers are not extruding the tunnel. **(NB: Refer to product measurements to define your products recommended tunnel length.)**

### 5. Flat Bottom Hull

Tunnel lengths must be longer than the standard measurement outlined within the manual to ensure a circular vacuum is not created between the thruster and the bottom of the boat.

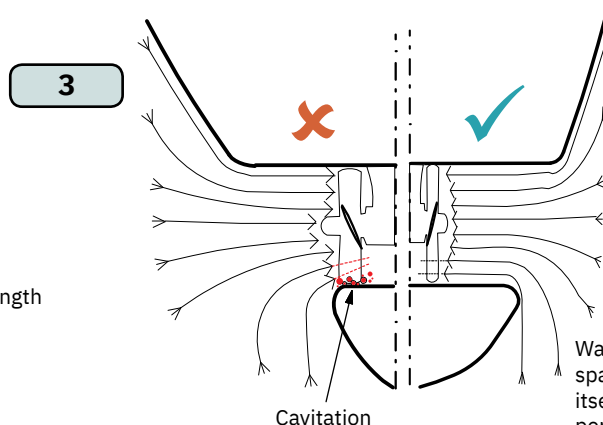
### 6. High-Speed Boats

Tunnel lengths must be increased to protect the propeller from damage when crashing against the water surface during high-speed cruising. **(NB: This can include the length of a spoiler)**



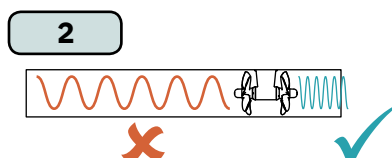
Do not allow the variable length of the tunnel walls to vary in length excessively.

EG. the top tunnel wall is x 4 longer than the bottom wall.

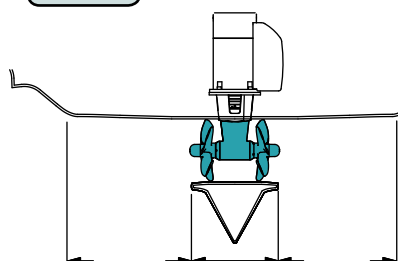


Cavitation

Water flow must have space to "straighten" itself for best performance.

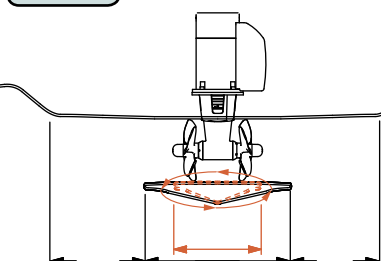


### 4 STANDARD USE



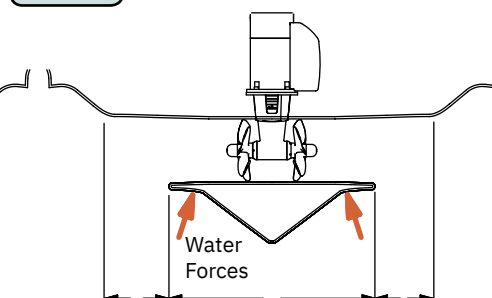
The gearleg/ propeller(s) must never extend out of the tunnel

### 5 FLAT BOTTOM HULL



Increase tunnel length to prevent a circular water vacuum cavity between the propeller and the hull of the boat.

### 6 HIGH-SPEED OPERATION



Increase tunnel length to protect the propeller from water forces when high-speed cruising.

MG\_0048

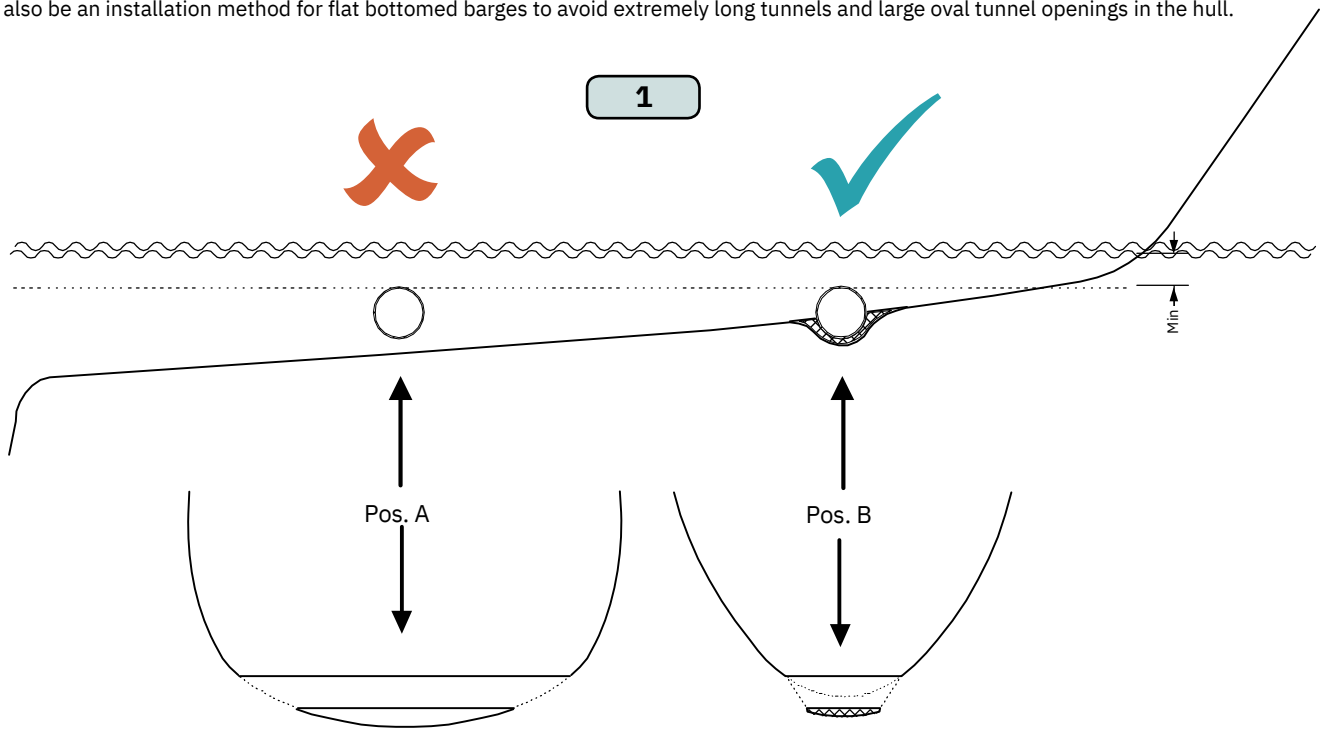


Some sail boats have a flat bottom and shallow draft in the bow section. This can make installing the thruster as far forward from the boats main pivot point difficult.

However, it is possible to install a tunnel thruster in most sail boats, even when the hull does not directly support the fitting of a tunnel.

Instead fit the tunnel halfway into the underneath section of the existing hull. Strengthen it with a deflector/ spoiler directing the water flow around the tunnel. This will allow installation of the thruster in the proper position on the boat, maintaining the reliability and space advantages of the tunnel thruster.

This installation is being used by some of the world's largest sail boat builders and has proven to give little to no speed loss during normal cruising. This can also be an installation method for flat bottomed barges to avoid extremely long tunnels and large oval tunnel openings in the hull.

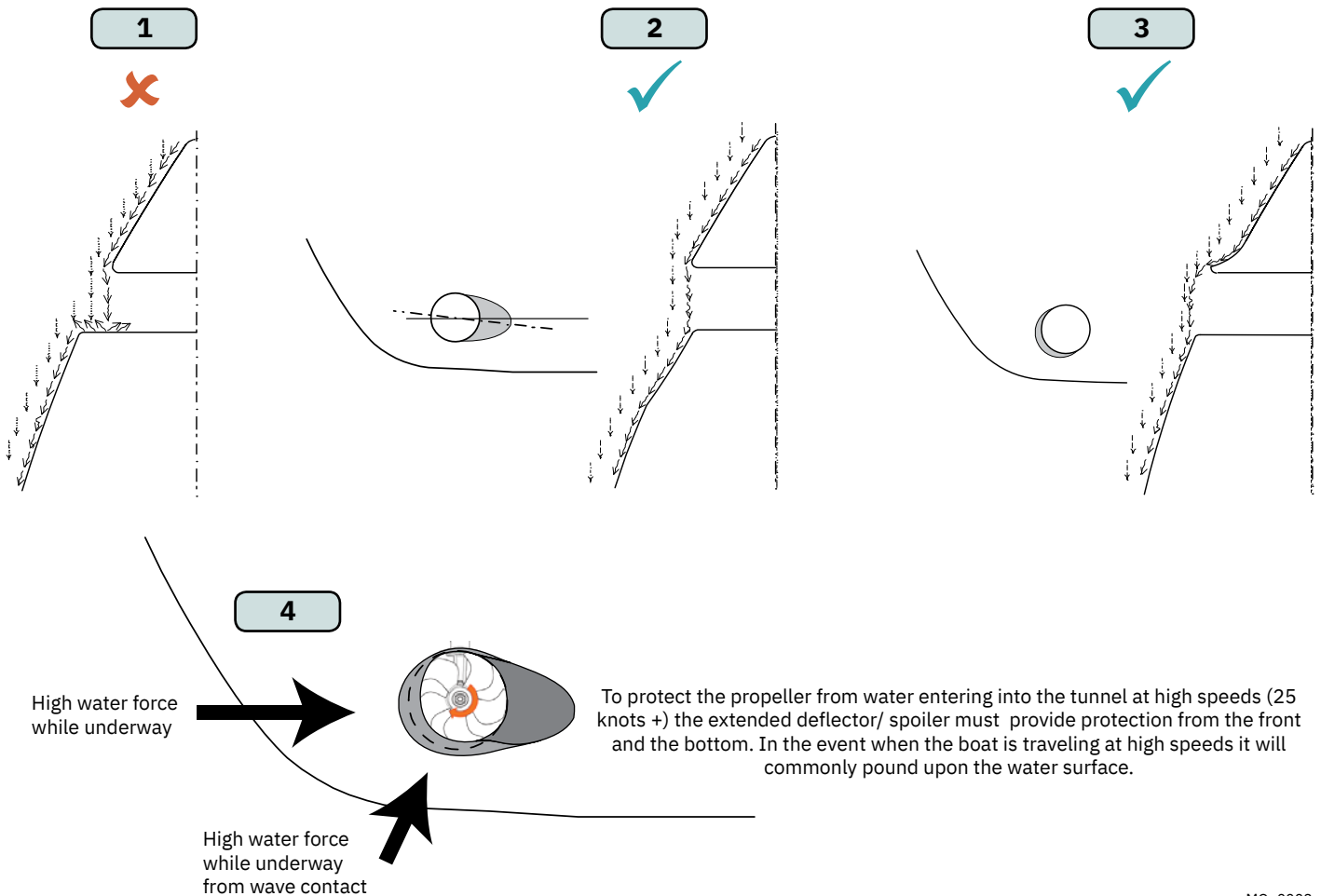


1. A possible problem in sail boats or fast powerboats is that a non-rounded surface can generate drag from the back face of the tunnel, as it creates a "flat" area facing the flow of water.

This problem can be solved in two different ways, depending on what is possible or easier to perform.

2. The best solution which generally reduces the most drag is to make a recess in the hull at the back of the tunnel. As the back face is removed water can flow freely past the tunnel entry. The depth and shape of this recess will depend on the boat and the angle facing up/ down aft of the tunnel insert. Normally it is angled slightly down because of the water flow on this area.
3. Making a deflector/ spoiler in front and underneath the tunnel can also reduce damage to the thruster and drag. The deflector/ spoiler will push the water flow out from the hull so water can pass by the back face of the tunnel. The shape and size of this deflector/ spoiler will depend on the hull shape. The easiest way of making the deflector/ spoiler is to retain a part of the lower forward area of the tunnel while installing the tube. Use this area as support to mould a soft curve/spoiler shape from the hull.
4. The thruster propeller can spin (passively) producing noise while sailing or cruising as water is forced through the tunnel. Water-flow directed through the tunnel at high speeds, during turning or as the boat bumps waves while underway can also damage the thruster.

**(NB: As a rule, you should not see the back face of the tunnel when standing directly in front of the boat looking aft.)**



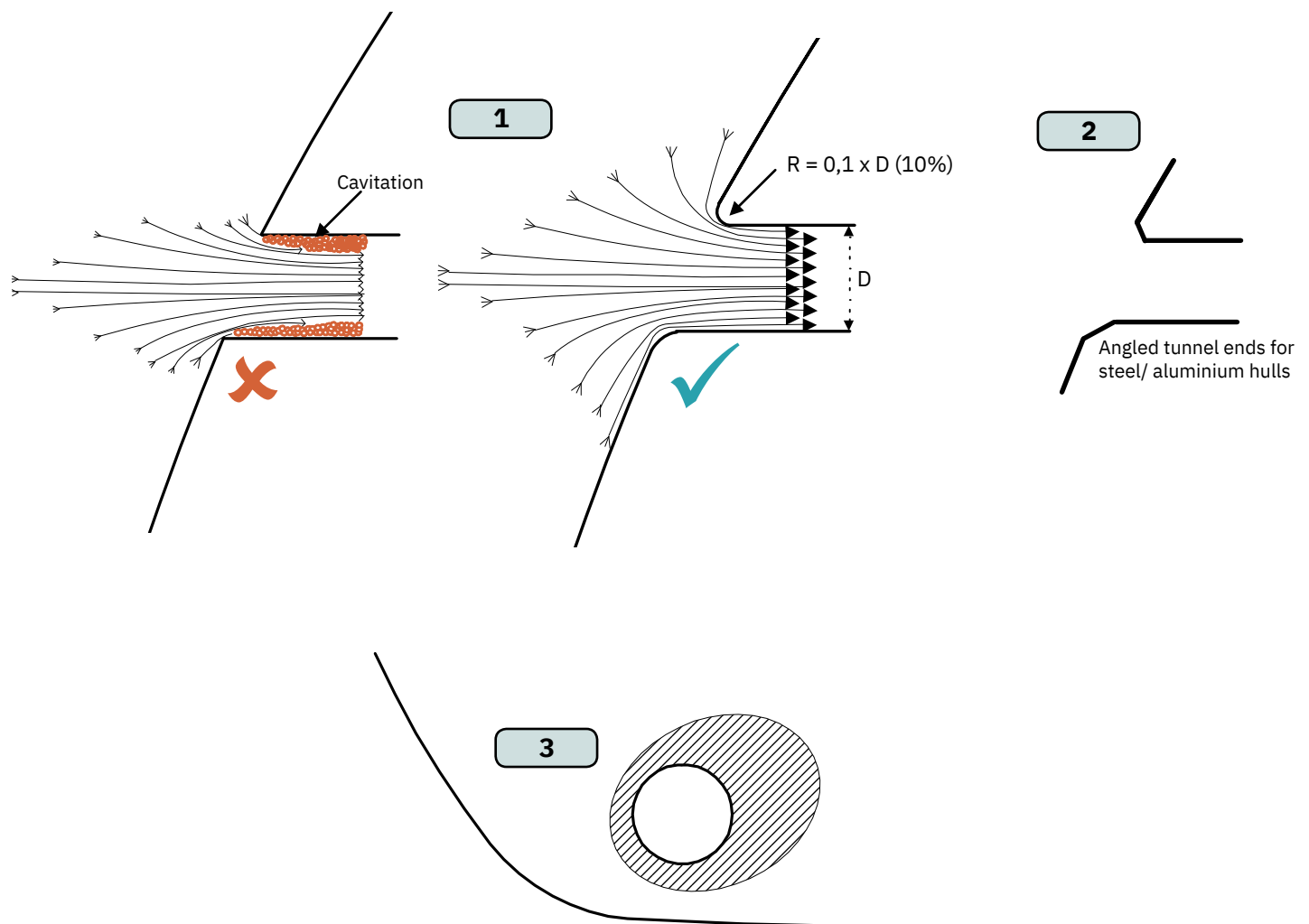
## Rounded tunnel ends will maximise thrust and minimise noise and cavitation.

For best performance round the tunnel connection to the hull-side as much as possible. The minimum rounding has a radius of 10% of the diameter of the tunnel.

Significant advantages of a rounded tunnel over a sharp tunnel to hull connections are:

1. A rounded tunnel end will prevent the creation of turbulence/ cavitation created from a sharp tunnel end when water passes by the tunnel.
  - The turbulence/ cavitation will block the outer area of the tunnel and thereby reduces the effective tunnel diameter and thrust.
  - Turbulence/ cavitation on the propeller will lessen the thrusters performance and create excess noise.
2. For steel/ aluminium hulls angled tunnel ends also offer similar performance as a rounded connection.
3. A rounded tunnel end makes the thruster draw water from along the hull-side, creating a vacuum that will suck the boat sideways and thereby give additional thrust.
  - With a sharp tunnel end, the thruster will be unable to take water from along the hull-side, and you will not gain the desired vacuum and additional thrust. This "free" extra thrust in optimal installations be 30 - 40% of the total thrust.

**(NB: A Sleipner thruster propeller does not produce cavitation at working speed. Therefore, any cavitation and cavitation noise in the tunnel will be caused during improper tunnel installation.)**

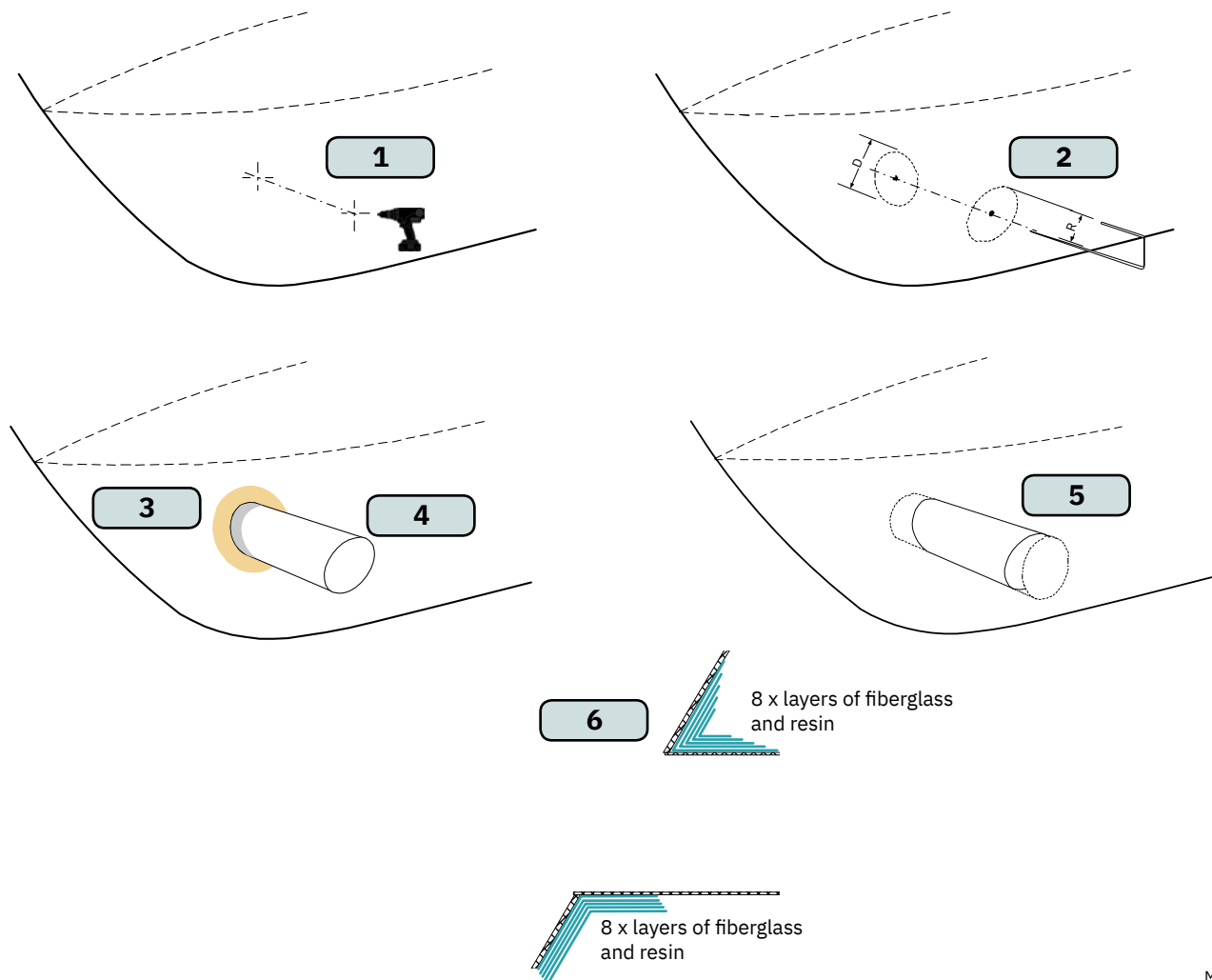


MG\_0002

The following are only general instructions and do not explain in any way the details of fibreglass work. Problems caused by faulty installation of the tunnel, are the installers full responsibility. Seek a professional boat builder when modifying the hull.

1. Find the position in the boat considering the information earlier in this manual and the applicable measurements for the thruster model you are installing. Mark the centre of the tunnel on both sides of the hull. Drill a hole horizontally at these marks.
2. Mark the circle for the tunnel opening (outside diameter of the tunnel) and cut the hole. (Special tool available. Contact your dealer or distributor).
3. Grind off the gel coat to the “real fibreglass” area 12cm around the hole on both inside and outside the hull to cast the tunnel to the hull (**Fig. 3**).
4. Insert the tunnel and mark its shape to fit the hull. (**NB: if you are installing with a deflector/ spoiler, leave a part of the tunnel in the front and underside of the tunnel that will cover the back face.**)
5. Cut the tunnel ends to the desired shape and lightly sand its surface. Clean the area with acetone or similar where you are going to apply fibreglass. (**NB: Do not cast or add fibreglass to the area were the thruster will be placed.**)
6. Cast the tunnel to the inside of the hull, use at least eight layers of 300g fibreglass and resin, preferably alternating mat and rowing types of fibreglass. To round the tunnel ends to a 10% radius make further layers inside to preserve the desired hull thickness.

(**NB: Ensure gaps between the tunnel and the hull are completely filled with resin/ fibreglass. In areas where you can not access to make layers of resin/ fibreglass, a resin/ fibreglass mixture must be used in that area.**)

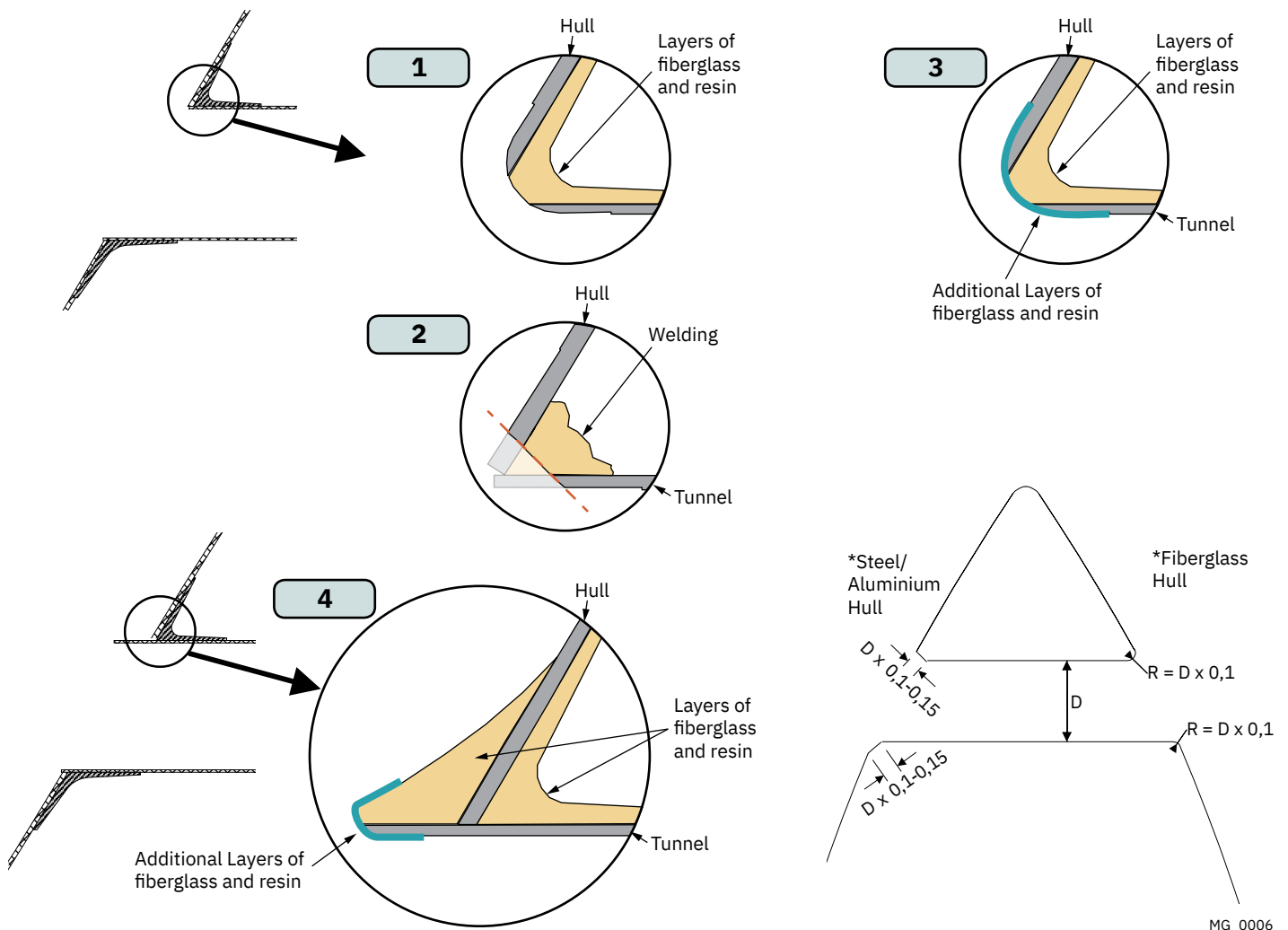


With tunnel installed and cast.

1. Round the edges with a radius of 10% of the tunnel diameter.
2. For steel/ aluminium hulls make a slope with a length of 10-15% of the tunnel diameter.  
(NB: If this is not possible, round the tunnel end as much as possible.)
3. Additionally cast two layers on the outside of the tunnel/ hull in a 10cm area
4. Follow the same method if making the deflector/ spoiler.

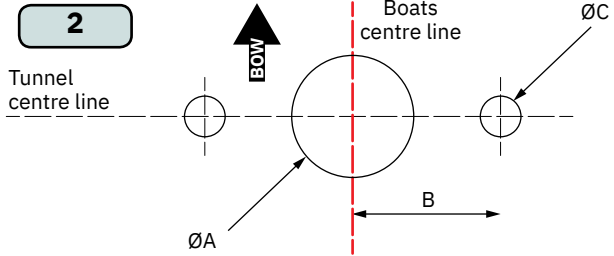
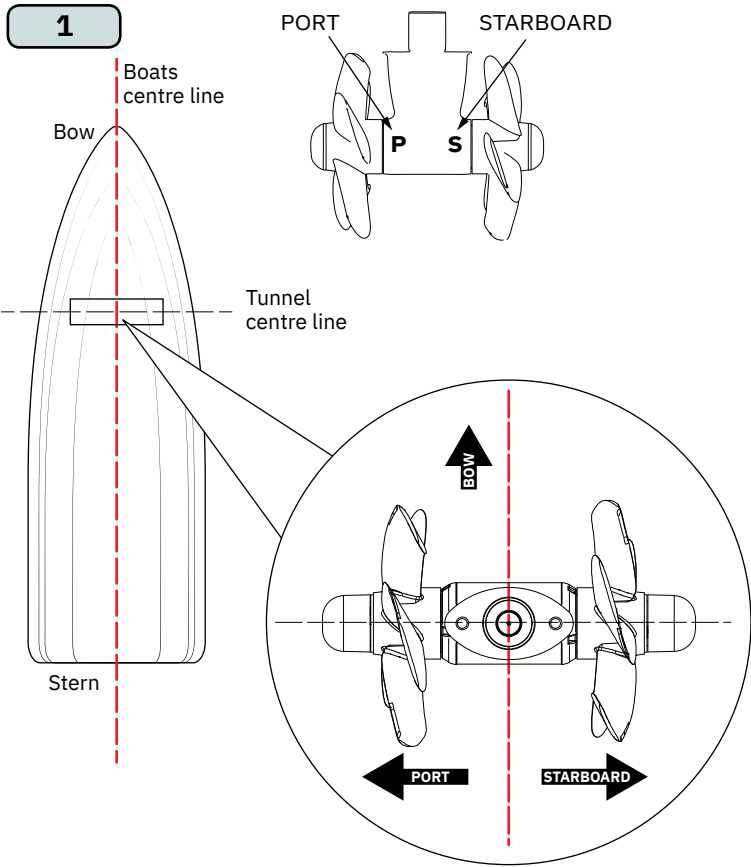
You must apply gel coat to areas you have grounded/ moulded to make waterproof. These areas allow water access to the hull which is typically not waterproof without these applications outside. (NB: All original Sleipner tunnels are fully waterproof when delivered except in the areas where you have cut and bonded it to the hull.)

Avoid all casting where the motor-bracket is to be placed, as this will cause misfit and possible failure to the gearleg.

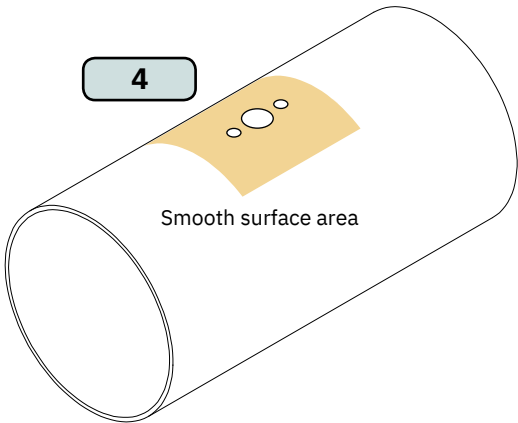
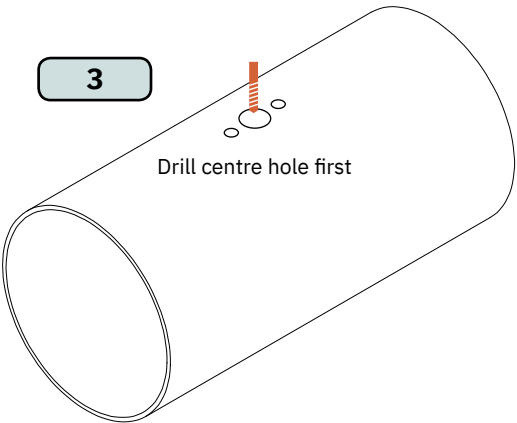


! Please refer to the graphic for special considerations relating to your model !

1. Mark the tunnel centreline and the boat's centreline. **(NB: Install the gear leg and propeller as shown for the thrust direction to correspond with the control panel. Position gear leg with the P-mark facing port and the S-mark facing starboard.)**
2. Use the gasket or template (recommended) to mark the hole centres and double-check the measurements. The centre hole **MUST** be placed using the boat centreline as shown above. **(NB: All holes must be in-line with the tunnels' centreline for correct installation, clearance between the propeller and the tunnel is minimal.)**
3. Drill the main centre hole followed by the bolt holes.
4. Smooth the surface of the tunnel. A rough surface will cause possible failure/movement of the gear leg. The motor bracket must rest steadily on the tunnel.



Truster model	Measurements					
	ØA		B		ØC	
	mm	inch	mm	inch	mm	inch
E350HD (B)	67	2.6	48	1.9	11	0.4



MG\_1027

! Please refer to the graphic for special considerations relating to your model !

5. Fill the gear leg with oil as shown below. Re-install the plug with soft seal when ready.

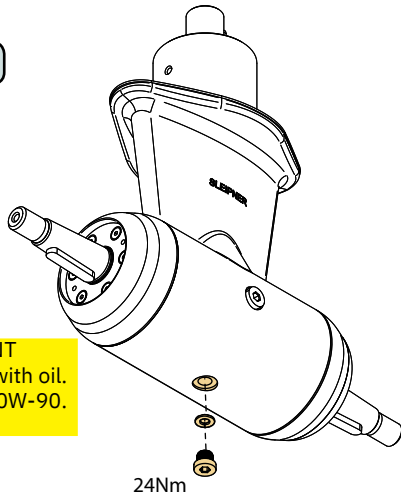


## CAUTION

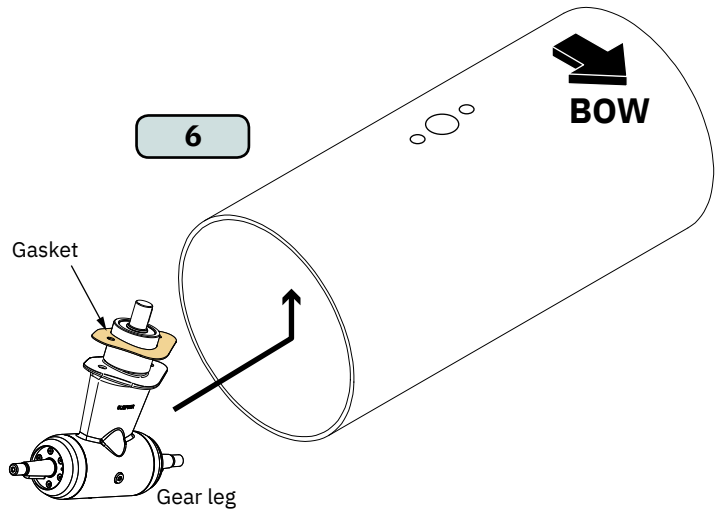
Ensure there is oil or grease on the O-rings in the motor bracket before mounting with the gear house. No lubrication could cause serious damage to the O-rings. NB: The gear leg neck and the inner surface of the motor bracket must remain clean.

6. Place the gear leg (without the propeller) with the gasket on inside the tunnel.
7. Place the propeller on the gear leg (**NB: Do not secure the propeller with securing parts**) to ensure it is centred and rotates freely with the same clearance from each blade to the tunnel wall.
8. Place top motor bracket and bolt plate to measure the drive shaft has come through the motor bracket at the correct height. Remove the gear leg and propeller for final installation.

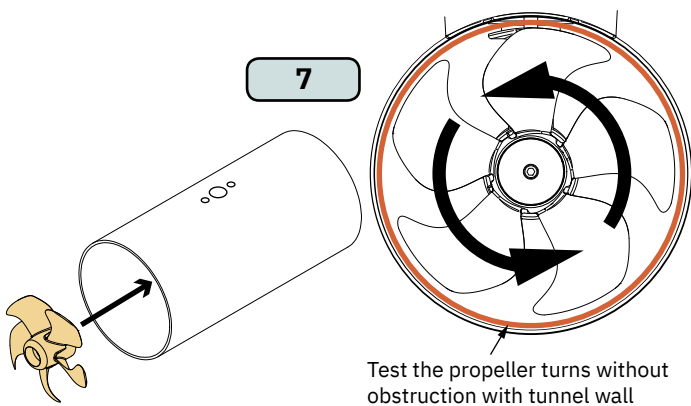
5



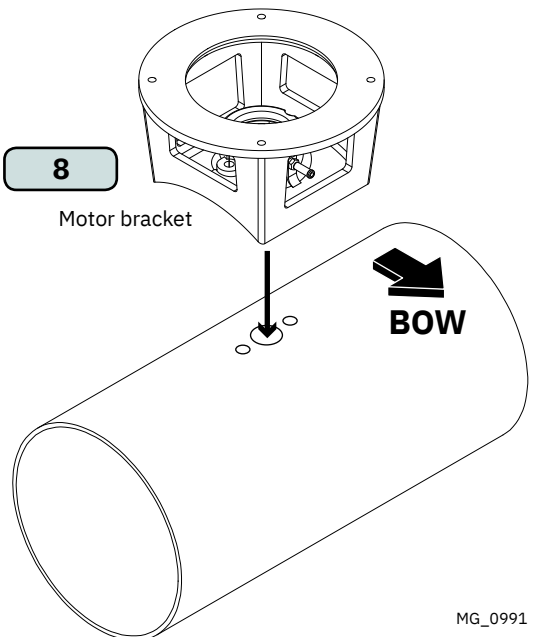
6



7



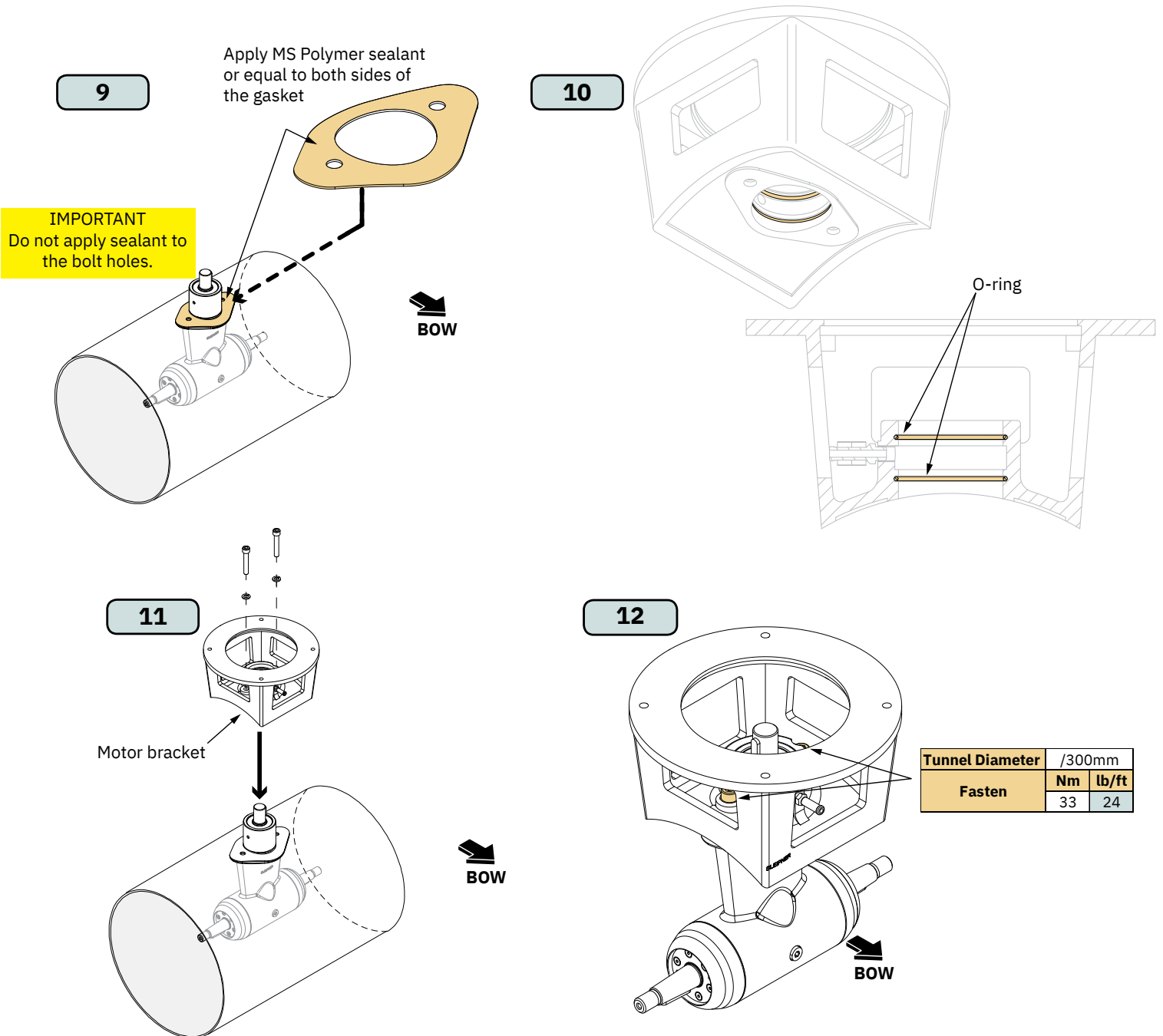
8



MG\_0991

! Please refer to the graphic for special considerations relating to your model !

9. Apply appropriate sealant to both sides of the gasket and place on the gear leg. Place the gear leg in the tunnel (without the propeller). Use appropriate sealant to ensure that no leakages occur. **(NB: See your sealant data sheet for the correct application process.)**
10. Apply a little oil or grease on the O-rings in the motor bracket before mounting it together with the gear house, to prevent damaging the O-rings during insertion. **(NB: The gear leg neck and the inner surface of the motor bracket must remain clean.)**
11. Install the top motor bracket and gear leg gently together.
12. Fasten the gear leg and the motor bracket with the bolts provided. Tighten to torque as shown.  
**Apply thread paste to the threads when entering to prevent the nut and bolt from seizing and get stuced.**

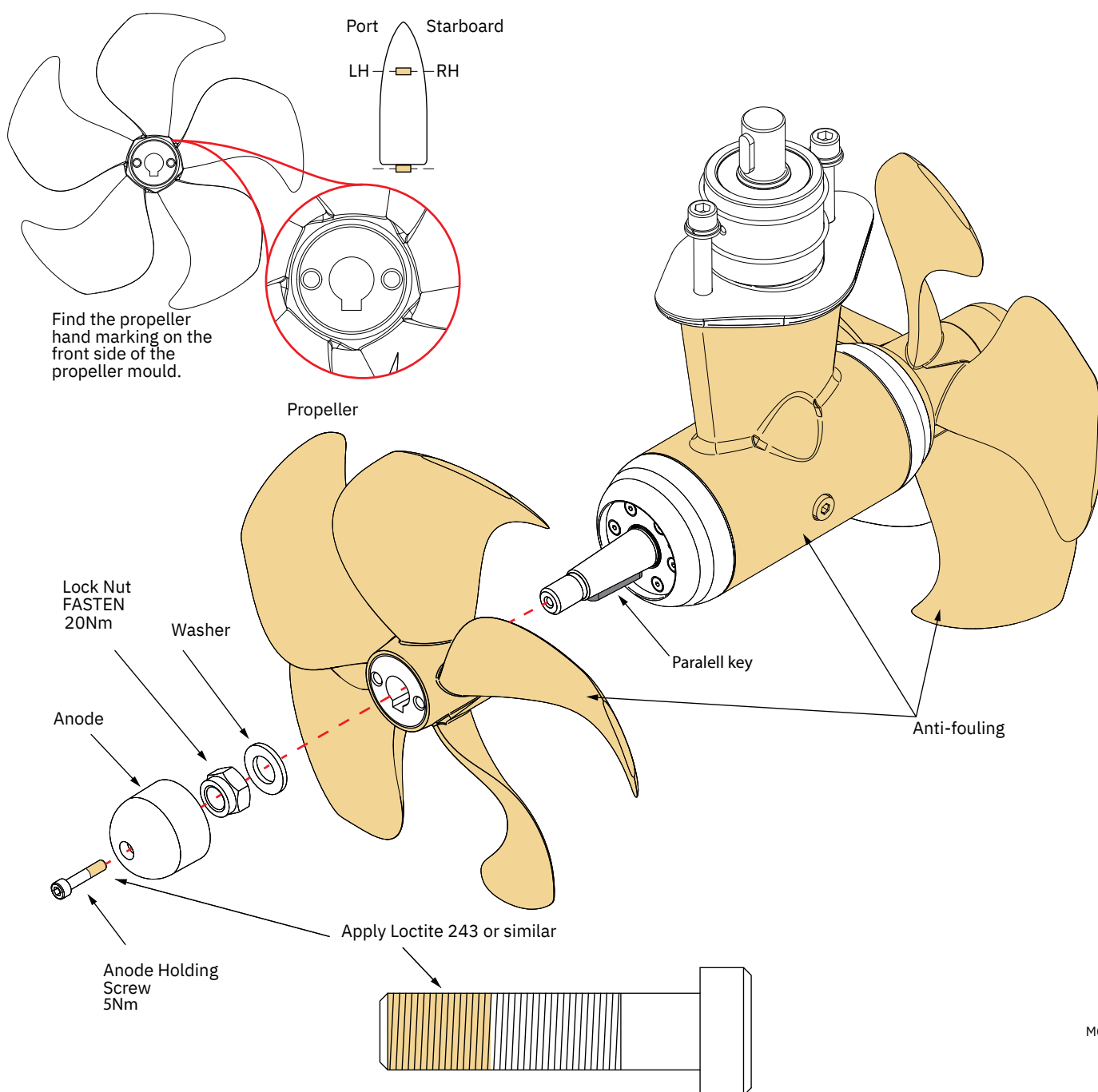


MG\_0992



! Please refer to the graphic for special considerations relating to your model !

1. Rotate the propeller shaft so the parallel key is facing up. Remove the tape holding the parallel key in place on the propeller shaft.
2. Enter the propeller to the propeller shaft until the parallel key aligns into the keyway in the propeller. **(NB: Installation requires almost no gap (approximately 1mm) between the propeller and the gear leg.)**
3. Apply waterproof grease only to the thread where the bolt will be fastened to achieve required torque tension. DO NOT apply grease to the internal propeller core.
4. Without the washer fasten the propeller lock-nut to the required torque.
5. Remove the propeller lock-nut from the shaft.
6. Grease the washer surface facing the propeller lock-nut. Insert the washer on the propeller shaft and re-fasten the propeller lock-nut to required torque tension.
7. Apply thread lock (Loctite or similar) on the end of the anode holding screw. Enter the anode to the end of the propeller axle, and enter and tighten the anode holding screw.

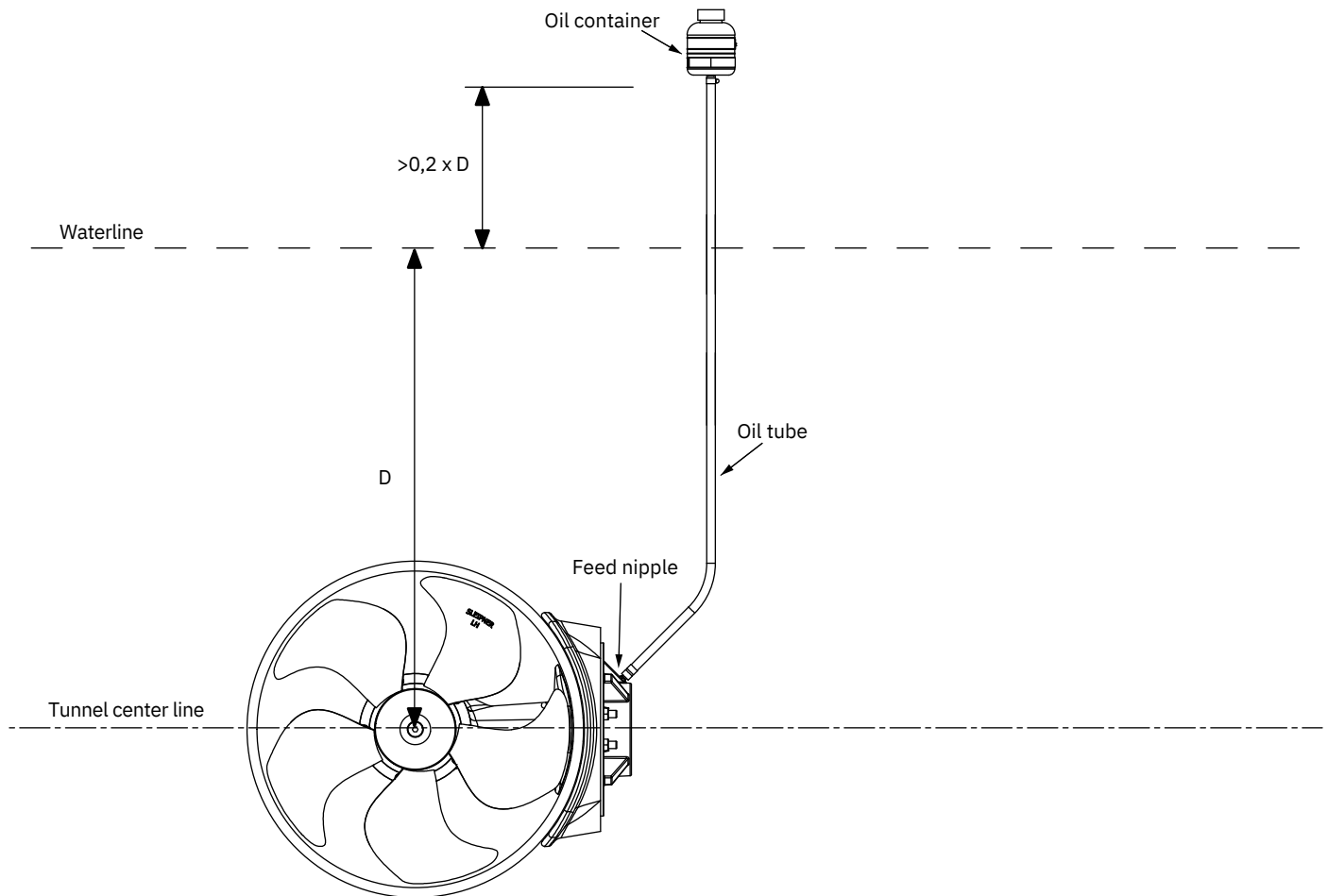


MG\_0990

**! Please refer to the graphic for special considerations relating to your model !**

1. Install the oil container above the waterline by at least 20% of the distance from the waterline to the centre of the tunnel. This ensures enough overpressure for the oil in the gear leg.
2. Install the oil tube from the oil container to the feed nipple on the motor bracket. Fasten both the tube clamp screws. **(NB: Ensure the oil tube has no loops and forms an airlock to stop the oil flow. Ensure the oil tube angle is sufficient to allow oil to flow freely into the gear leg.)**
3. Fill the oil container with the same gear oil used in the gear leg. The oil container works as an indicator to ensure oil is in the gear leg at all times.

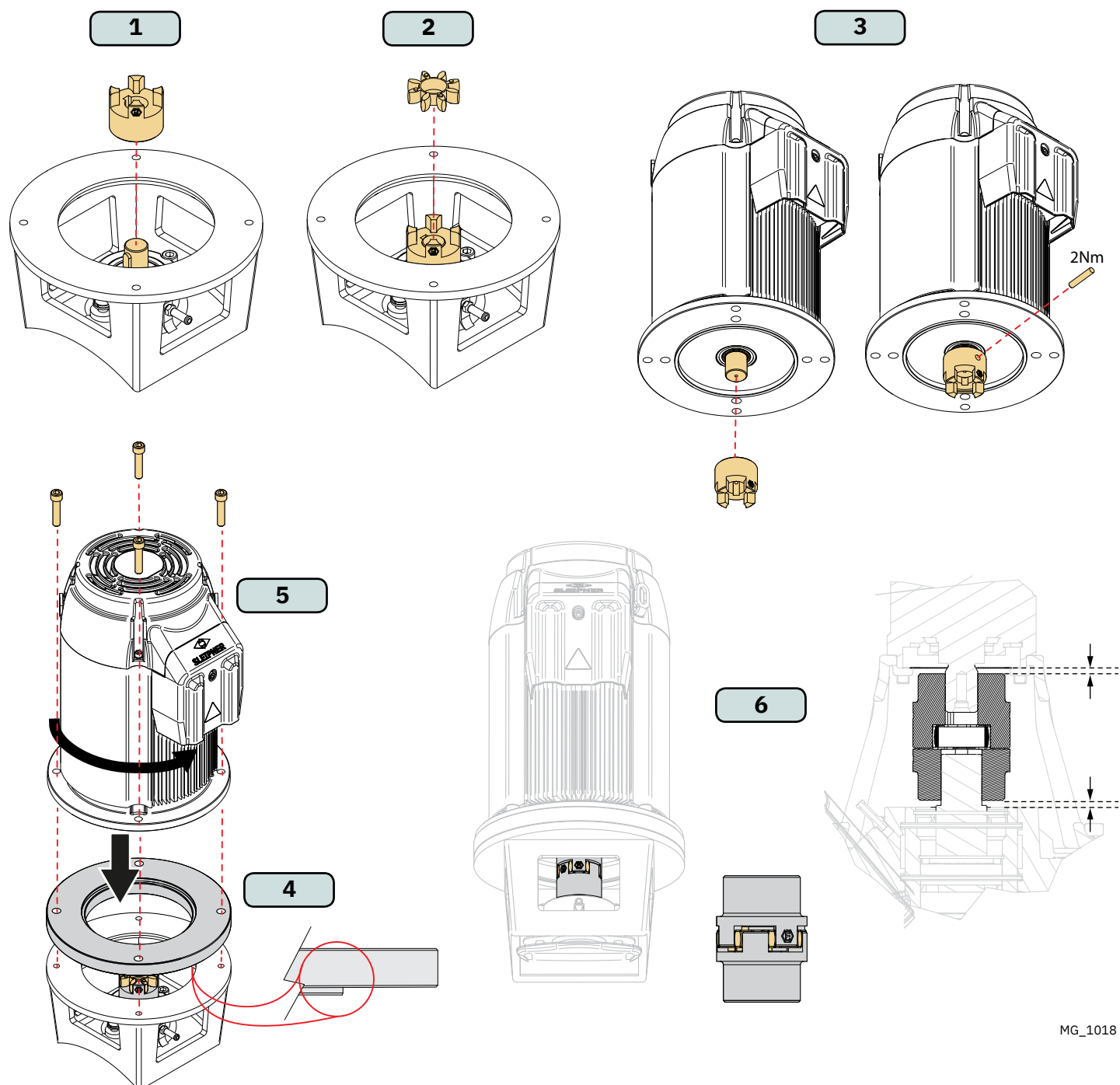
**(NB: Fill and drain the gear leg simultaneously while replacing the oil to ensure the system is never empty.)**



MG\_0046

Refer to the graphic for correct tightening torques.

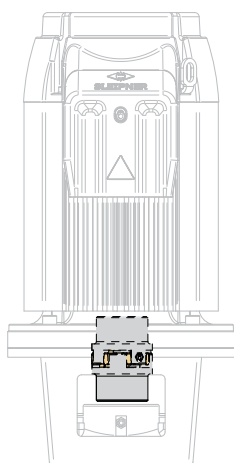
1. Apply seawater resistant grease on both motor shaft and gear leg shaft.  
Insert the lower coupling onto the key way of the gear leg shaft. Do not tighten at this stage.  
**(NB: The motor can be placed in all directions on the motor bracket. However, ensure that the connector terminals are accessible for connection installation later.)**
2. Place the rubber/ hard plastic spider onto the lower hub.
3. Insert the upper coupling hub onto the motor shaft and lightly tighten its set screw, ensuring the coupling maintains its position but still can be moved on the shaft.
4. Position the spacer on the motor bracket.  
**NOTE: The flange on the spacer must be faced against the bracket, see graphic.**
5. Place the motor onto the spacer, ensuring both coupling hubs and spider engage. This can be achieved by rotating the motor on the bracket. Enter, but not tighten the bolts holding the motor to the bracket.
6. Through the bracket side openings adjust to center the flexible coupling between the gear leg and motor.



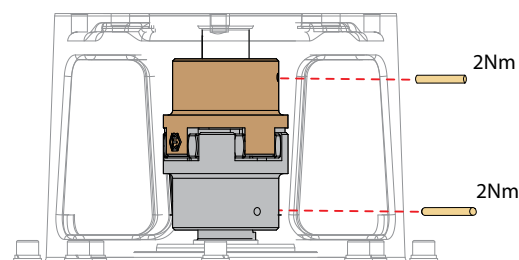
MG\_1018

Refer to the graphic for correct tightening torques.

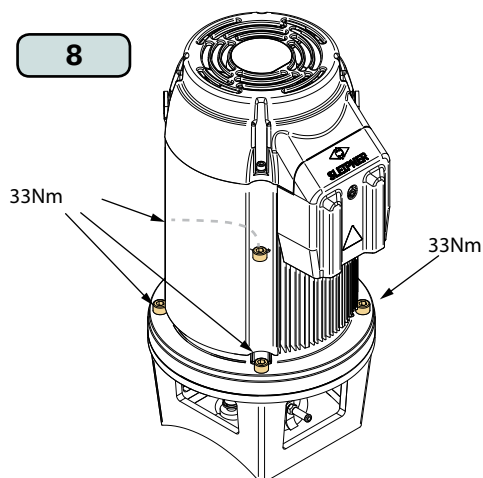
7. Tighten the set screw through the side openings in the motor bracket.
8. Tighten the bolts holding the motor to the motor bracket.
9. Rotate the propellers by hand to ensure the coupling assembly engage both drive shafts.  
(NB: Rotating the propellers can be hard due to the gear reduction and the motor, however the propeller must be able to rotate via hand power.)
10. If you are installing the motor at an angle of more than 30 degrees off vertical, the motor will require separate/ additional support.



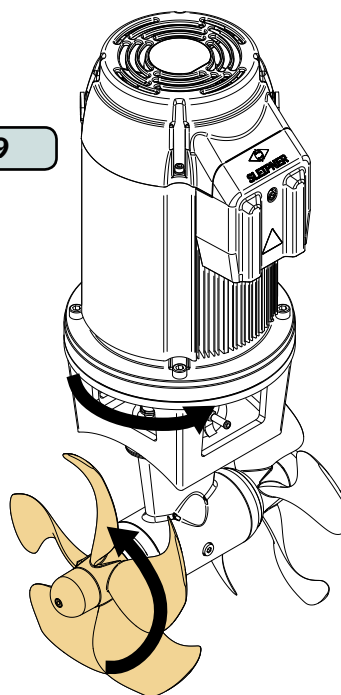
7



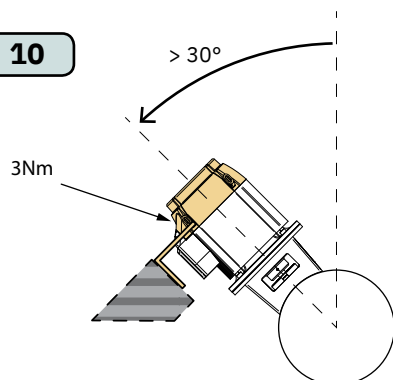
8



9



10



MG\_1019

1. Plan the location of electrical components before starting with the electrical installation. Main electrical components will typically consist of battery, Automatic Main Switch (AMS) or manual main switch and motor, see Wiring Diagram chapter for an overview.



## CAUTION

Automatic Main Switch (AMS) must be supplied with 24V only (Use AMS serial No.0 017664 or higher)

2. Estimate the total length of the power cables to determine the recommended cross section. The total power cable length is defined as the distances from the positive battery terminal, via fuse, main switch and motor and all the way back to the negative battery terminal.
3. Find the recommended power cable cross section for the installation by using the estimated total power cable length and the table shown in chapter *Electrical Reference Guide*.
4. Find the recommended fuse size by using the table shown in chapter *Electrical Reference Guide*. Use slow blow rated fuses to hold stated nominal current for minimum 5 minutes.
5. Use appropriate dimensioned battery with Cold Cranking Amps (CCA) according to recommendations given in the Electrical Reference Guide chapter. Battery voltage must be compliant with the voltage rating of the thruster motor and control circuitry. Capacity and rated discharge current of battery should be according to rated nominal current drawn and typical duty cycle for thruster operation. Nominal current drawn is listed in the Electrical Reference Guide chapter. Using smaller cross section than recommended or low-capacity battery could reduce performance.

Installing a battery close to the thruster reduces the length of the power cables and potentially increase the performance, due to lower voltage drop in the power cables. Thus for installations on large vessels with bow and stern thrusters or catamarans a dedicated battery to each thruster should be considered.

6. Install and connect the battery, fuse, main switch and wiring according to instructions in the Wiring Diagram chapter. For safety reasons it is always recommended to install a fuse and a main switch on the power cables and as close as possible to the positive battery terminal. The main switch must be installed such that it is easily accessible so that the thruster can be electrically disconnect to a safe state when not on-board or in the case of an emergency.

For dual thruster systems using only one battery bank a dedicated AMS with fuse should be installed for each thruster. These should be installed close to the battery banks.

Follow the instructions in the *Motor Lug Connection* chapter when fastening the power cables to the motor.

Sleipner AMS is controlled by the control panel in addition to the option of manual operation. Turning on the control panel also turn on the AMS. When the control panel is turned off the AMS is turned off. This ensures that the control electronics and motor is only energized when the control panel is turned on. Ensure to select a main switch with voltage rating according to the chosen motor- and battery-voltage. The AMS requires separate power supply which should be protected by a dedicated fuse.



## CAUTION

Battery terminal polarity must be observed and connected correctly

7. Install control panel according to instructions in the Installation Guide accompanying the control panel to be installed.



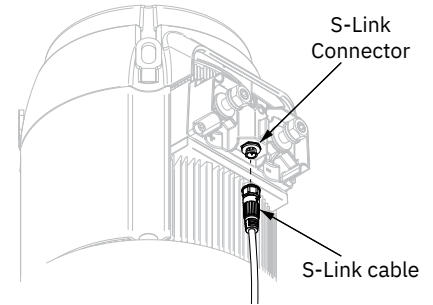
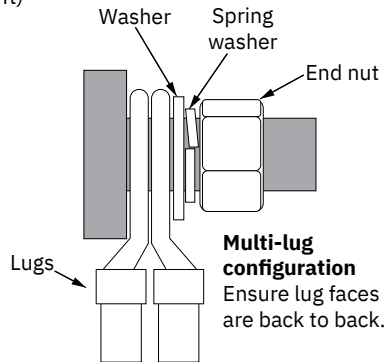
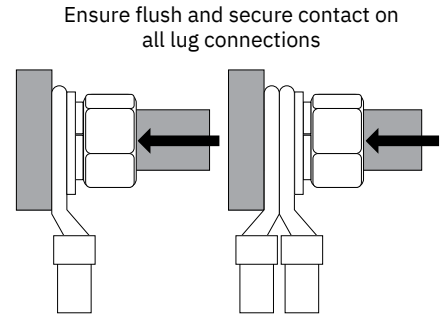
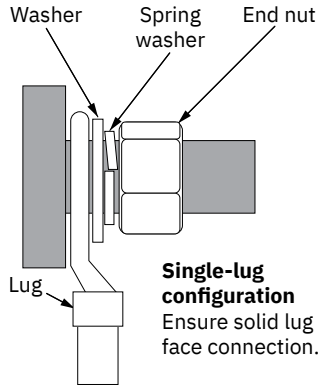
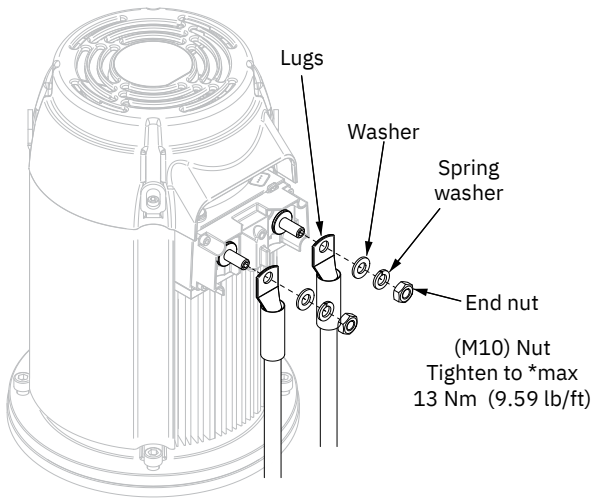
## CAUTION

After all electrical connections have been completed, turn off main switch and check the following with an ohmmeter:

1. There is no electrical connection between motor flange and the positive terminal on the motor.
2. There is no electrical connection between motor flange and the negative terminal on the motor.

If unsure contact skilled personnel.

# Motor Lug Connection



MG\_0523

**CAUTION**  
Do NOT use washers between lugs, this causes overheating and fire. Spring washers must be placed in the outer position before tightening the nut.

## Electrical reference guide

MC\_1015

Model Size	System Voltage	Nominal current	*Min. battery CCA	Rec. fuse	Cross Section Guide for Power Cables												
					Unit	<7m total + & -		7-14m total + & -		15-21m total + & -		22-28m total + & -		28-35m total + & -		36-45m total + & -	
						Min.	Rec.	Min.	Rec.	Min.	Rec.	Min.	Rec.	Min.	Rec.	Min.	Rec.
E350	48V	545A	DIN: 545 SAE: 1035 EN: 927	ANL 500	mm²	50	70	50	70	70	95	95	120	120	120	140	NA
					AWG	1/0	2/0	1/0	2/0	2/0	3/0	3/0	4/0	4/0	4/0	4/0	4/0

eVision thrusters have high efficiency and can therefore offer long run times. The proposed cable cross sections in above table are only for reference. Dependent on system voltage, the stated nominal current is measured with 21V or 42V at the motor terminals.

Lower voltage level at the motor terminals will increase the current drawn by the thruster. To avoid significant voltage drop and excessive heat generation in cables and other system components selection of battery and cable cross section is critical.

Higher current consumption can also be caused by incorrect thruster installation and marine growth in the tunnel and on the propeller.

Current draw will depend on many factors such as but not limited to:

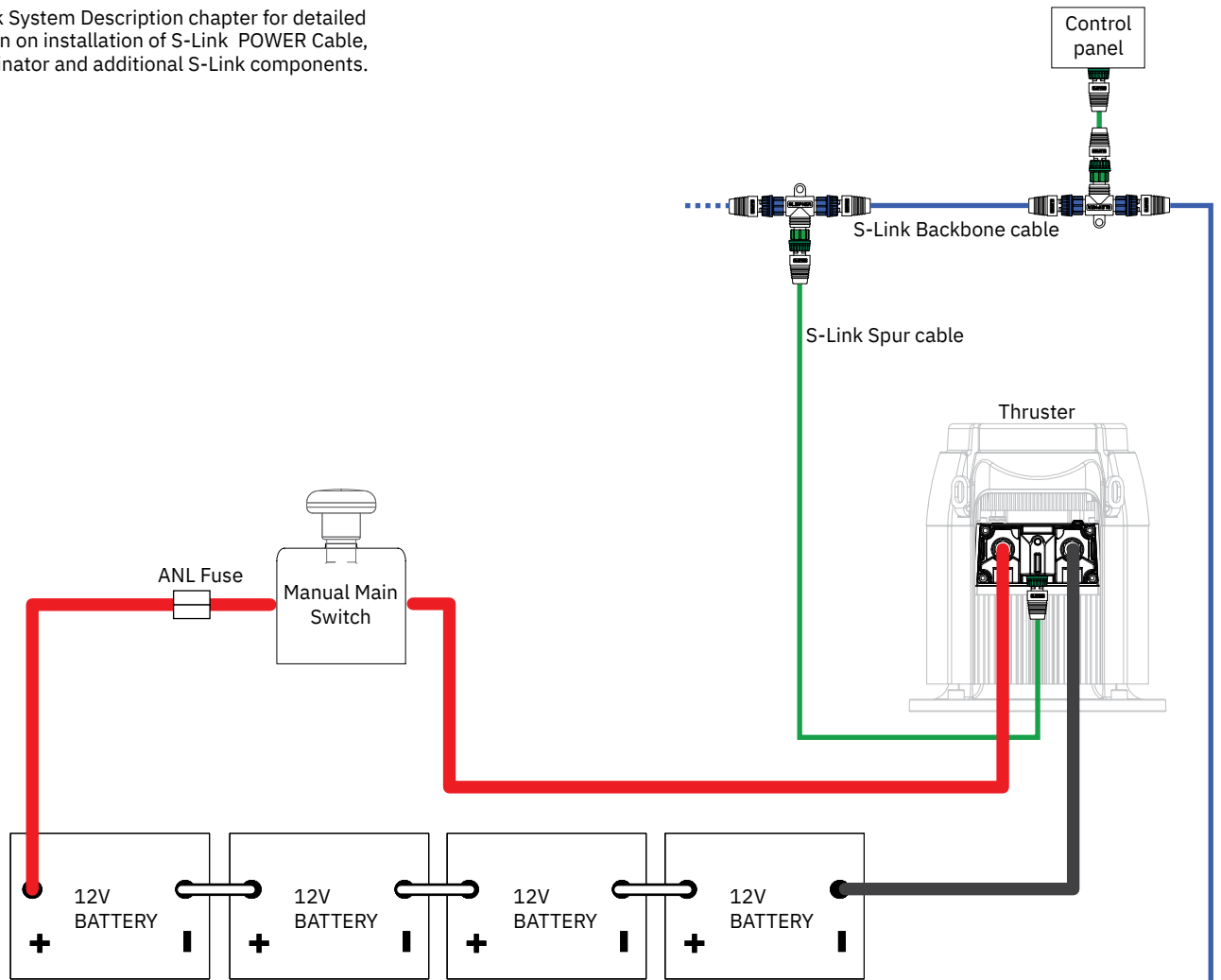
- Voltage drop
- Battery health
- Cable lengths and dimensions
- Performed tunnel installation
- Ventilation
- Obstructing marine growth

For each installation an experienced electrician should be consulted for cable cross section calculations and selection of fuses, main circuit and batteries.

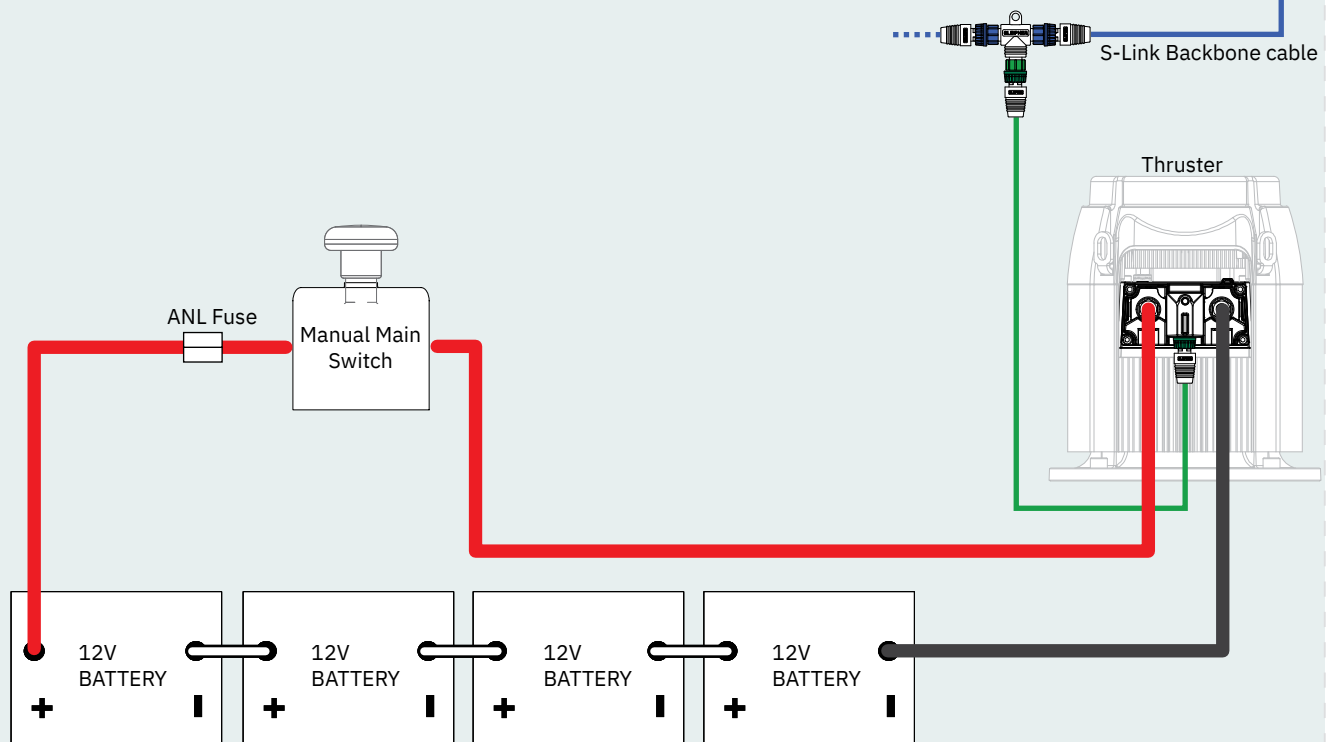
## Manual Main Switch Wiring Diagram 48V eVision Thruster

The Top wiring diagram is for a single bow or stern thruster system

See S-Link System Description chapter for detailed information on installation of S-Link POWER Cable, END Terminator and additional S-Link components.



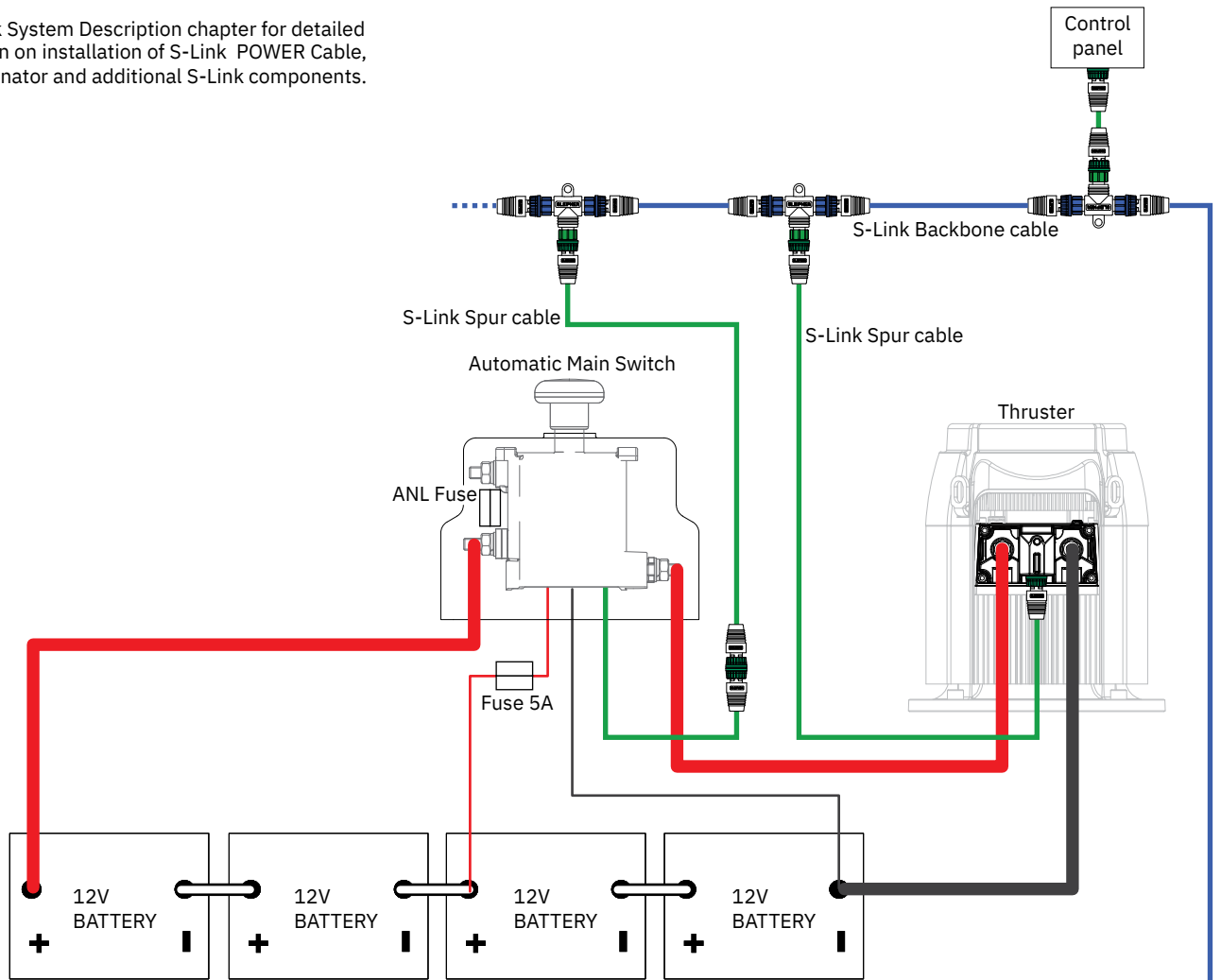
The top and bottom wiring diagram is for a dual thruster system, for example a bow and stern installation.



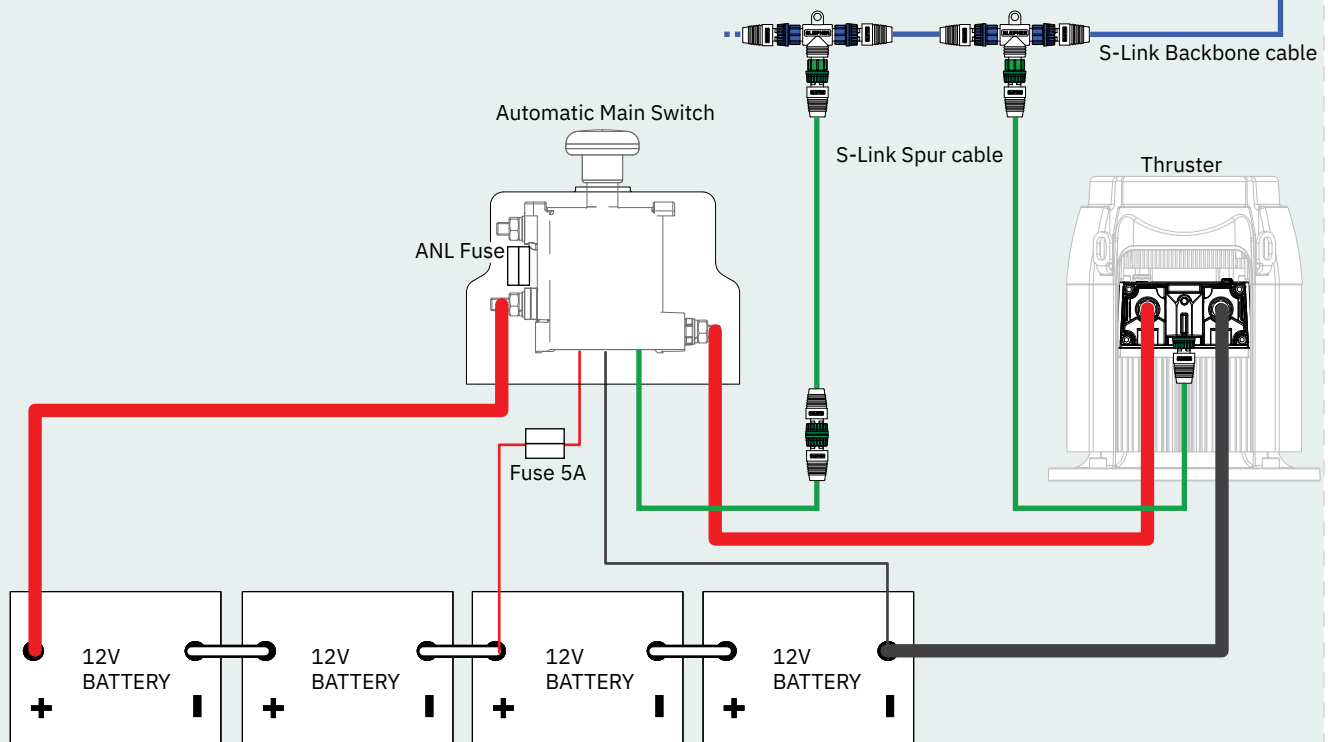
# Automatic Main Switch Wiring Diagram 48V eVision Thruster

The Top wiring diagram is for a single bow or stern thruster system

See S-Link System Description chapter for detailed information on installation of S-Link POWER Cable, END Terminator and additional S-Link components.



The top and bottom wiring diagram is for a dual thruster system, for example a bow and stern installation.





S-Link is a CAN-based control system used for communication between Sleipner products installed on a vessel. The system uses BACKBONE Cables as a common power and communication bus with separate SPUR Cables to each connected unit. Only one S-Link POWER cable shall be connected to the BACKBONE Cable. Units with low power consumption are powered directly from the S-Link bus.

## Main advantages of S-Link system:

- Compact and waterproof plugs.
- BACKBONE and SPUR Cables have different colour coding and keying to ensure correct and easy installation. BACKBONE Cables have blue connectors and SPUR Cables have green connectors.
- Different cable lengths and BACKBONE Extenders make the system scalable and flexible to install.

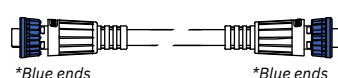
## Installation of S-Link cables:

Select appropriate cables to keep the length of BACKBONE- and SPUR Cables to a minimum. In case of planned installation with total BACKBONE Cable length exceeding 100 meters please consult your local distributor. The S-Link cables should be properly fastened when installed to avoid sharp bend radius, cable chafing and undesired strain on connectors. Locking mechanism on connectors must be fully closed. To ensure long lifetime, cables, T-Connectors and Extenders should not be located so that they are permanently immersed in water or other fluids. It is recommended to install cables in such a way that water and condensation do not flow along the cables into the connectors. This can be done for example by introducing a u-shape bend before the cable enters the product connector.

Ideally, the POWER Cable should be connected to the middle of the BACKBONE bus to ensure an equal voltage drop at both ends of the BACKBONE Cable. The yellow and black wire in the POWER Cable shall be connected to GND and the red wire connected to +12VDC or +24VDC.

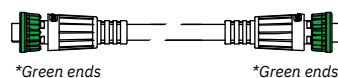
To reduce the risk of interference, avoid routing the S-Link cables close to equipment such as radio transmitters, antennas or high voltage cables. The backbone must be terminated at each end with the END Terminator.

SPUR cables can be left unterminated to prepare for the installation of future additional equipment. In such cases, ensure to protect open connectors from water and moisture to avoid corrosion in the connectors.



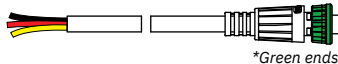
### BACKBONE Cable

Forms the communication and power bus throughout a vessel. Available in different standard lengths.



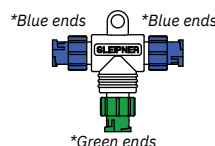
### SPUR Cable

Used to connect S-Link compliant products to the backbone cable. One SPUR Cable must be used for each connected component, with no exceptions. Recommended to be as short as practically possible. Available in different standard lengths.



### POWER Cable

Required in all installations for connection of BACKBONE Cable to a power supply and should be protected with a 2A fuse.



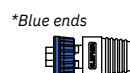
### T-Connector

Used for connection of SPUR or POWER Cable to the BACKBONE Cable. One T-Connector for each connected cable.



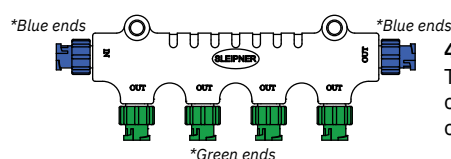
### BACKBONE Extender

Connects two BACKBONE Cables to extend the length.



### END Terminator

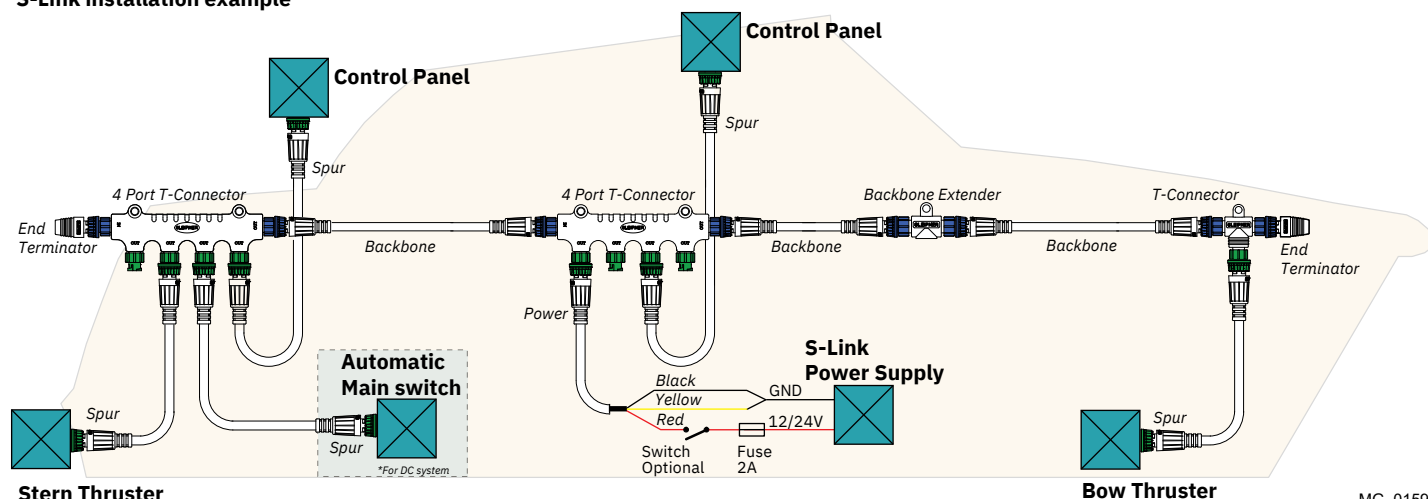
Must be one at each end of the BACKBONE bus.



### 4-Port T-Connector

The 4-PORT T-connector allows multiple SPUR Cables to be connected. The 4-PORT T-connector comes with two sealing caps to protect unused ports.

## S-Link installation example



For **Control Panel** installation please refer to the Installation Guide accompanying the control panel to be installed.



**Introduction:**

At Sleipner Group, we prioritize sustainability and encourage the repair and re-manufacturing of products to extend their life cycles. If disposal is necessary, please follow these guidelines to recycle and manage waste responsibly, ensuring our efforts align with environmental protection efforts.

**Electric Motors and Electronics:**

- Disconnect from any power sources and dismantle them carefully.
- Recycle components through certified e-waste recycling centers that can adequately handle and recover electronic materials.
- Dispose of any non-recyclable electronic parts according to local environmental regulations.

**Metals:**

- Collect and sort metal parts for recycling as scrap metal.
- To increase recycling efficiency, ensure that metals are clean and free from non-metal attachments.

**Plastics:**

- Identify recyclable plastics based on local recycling guidelines.
- Remove any non-plastic components and clean them before recycling to improve the quality of the recycled material.

**Hazardous Materials:**

- Correctly identify any hazardous substances within components, such as batteries or capacitors etc.
- Follow local regulations for the safe disposal of hazardous materials to prevent pollution and protect environmental health.

**General Disposal Instructions:**

- Consult local recycling programs to determine the acceptability of various materials.
- Use authorized disposal services to ensure compliance with environmental standards.

**Safe Disposal Practices:**

- Adhere to local laws and regulations for waste management to minimize environmental impact and ensure community safety.

This guide is designed to help reduce our products' environmental footprint through responsible end-of-life management. Please contact your local waste management supplier or our support team for more specific disposal information or further assistance.

**Find your local professional dealer from our certified worldwide network for expert service and support. visit our website [www.sleipnergroup.com/support](http://www.sleipnergroup.com/support)**

## Product spare parts and additional resources

**For additional supporting documentation, we advise you to visit our website [www.sleipnergroup.com](http://www.sleipnergroup.com) and find your Sleipner product.**

## Warranty statement

1. Sleipner Motor AS (The "Warrantor") warrants that the equipment (parts, materials, and embedded software of products) manufactured by the Warrantor is free from defects in workmanship and materials for purpose for which the equipment is intended and under normal use and maintenance service (the "Warranty").
2. This Warranty is in effect for two years (Leisure Use) or one year (Commercial and other Non-leisure Use) from the date of delivery/purchase by the end user, with the following exceptions:
  - (a) For demonstration vessels, or vessels kept on the water, the dealer is considered as the end user from 6 months after their launch of the vessel;
  - (b) The warranty period starts no later than 18 months after the first launch of the vessel.
 Please note that the boat manufacturer and dealer must pay particular attention to correct maintenance and service both by the products manuals as well as general good practice for the location the boat is kept in the period the boat is in their care. In cases where the 6 and 18 months grace periods for boat builders and dealers are passed, it is possible to obtain a full warranty upon inspection and approval of the warrantor or such representative.
3. Certain parts, classified as wearable or service parts, are not covered by the warranty. A failure to follow the required maintenance and service work as described in the product manual render all warranty on parts or components directly or indirectly affected by this void. Please also note that for some parts, time is also a factor separately from actual operational hours.
4. This Warranty is transferable and covers the equipment for the specified warranty period.
5. The warranty does not apply to defects or damages caused by faulty installation or hook-up, abuse or misuse of the equipment including exposure to excessive heat, salt or fresh water spray, or water immersion except for equipment specifically designed as waterproof.
6. In case the equipment seems to be defective, the warranty holder (the "Claimant") must do the following to make a claim:
  - (a) Contact the dealer or service centre where the equipment was purchased and make the claim. Alternatively, the Claimant can make the claim to a dealer or service centre found at [www.sleipnergroup.com](http://www.sleipnergroup.com). The Claimant must present a detailed written statement of the nature and circumstances of the defect, to the best of the Claimant's knowledge, including product identification and serial nbr., the date and place of purchase and the name and address of the installer. Proof of purchase date should be included with the claim, to verify that the warranty period has not expired;
  - (b) Make the equipment available for troubleshooting and repair, with direct and workable access, including dismantling of furnishings or similar, if any, either at the premises of the Warrantor or an authorised service representative approved by the Warrantor. Equipment can only be returned to the Warrantor or an authorised service representative for repair following a pre-approval by the Warrantor's Help Desk and if so, with the Return Authorisation Number visible postage/shipping prepaid and at the expense of the Claimant.
7. Examination and handling of the warranty claim:
  - (a) If upon the Warrantor's or authorised service Representative's examination, the defect is determined to result from defective material or workmanship in the warranty period, the equipment will be repaired or replaced at the Warrantor's option without charge, and returned to the Purchaser at the Warrantor's expense. If, on the other hand, the claim is determined to result from circumstances such as described in section 4 above or a result of wear and tear exceeding that for which the equipment is intended (e.g. commercial use of equipment intended for leisure use), the costs for the troubleshooting and repair shall be borne by the Claimant;
  - (b) No refund of the purchase price will be granted to the Claimant, unless the Warrantor is unable to remedy the defect after having a reasonable number of opportunities to do so. In the event that attempts to remedy the defect have failed, the Claimant may claim a refund of the purchase price, provided that the Claimant submits a statement in writing from a professional boating equipment supplier that the installation instructions of the Installation and Operation Manual have been complied with and that the defect remains.
8. Warranty service shall be performed only by the Warrantor, or an authorised service representative, and any attempt to remedy the defect by anyone else shall render this warranty void.
9. No other warranty is given beyond those described above, implied or otherwise, including any implied warranty of merchantability, fitness for a particular purpose other than the purpose for which the equipment is intended, and any other obligations on the part of the Warrantor or its employees and representatives.
10. There shall be no responsibility or liability whatsoever on the part of the Warrantor or its employees and representatives based on this Warranty for injury to any person or persons, or damage to property, loss of income or profit, or any other incidental, consequential or resulting damage or cost claimed to have been incurred through the use or sale of the equipment, including any possible failure or malfunction of the equipment or damages arising from collision with other vessels or objects.
11. This warranty gives you specific legal rights, and you may also have other rights which vary from country to country.

## Patents

At Sleipner we continually reinvest to develop and offer the latest technology in marine advancements. To see the many unique designs we have patented, visit our website [www.sleipnergroup.com/patents](http://www.sleipnergroup.com/patents)

[illegible]

[illegible]

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

© **Sleipner Motor AS**, All rights reserved

The information given in the document was right at the time it was published. However, Sleipner Motor AS cannot accept liability for any inaccuracies or omissions it may contain. Continuous product improvement may change the product specifications without notice. Therefore, Sleipner Motor AS cannot accept liability for any possible differences between product and document.

**Learn more about our products at**  
**[www.sleipnergroun.com](http://www.sleipnergroun.com)**



**SLEIPNER MOTOR AS**

P.O. Box 519

N-1612 Fredrikstad

Norway

[www.sleipnergroun.com](http://www.sleipnergroun.com)

Made in Norway