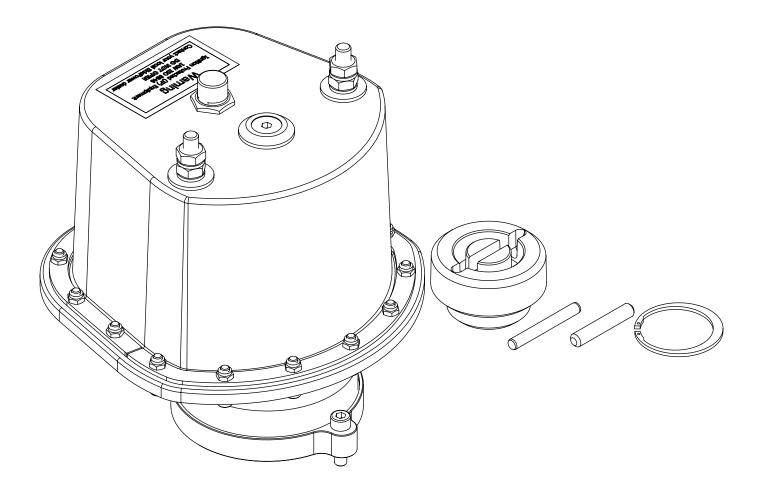


Service and Support

For IP Motor Replacement 30, 40 & 60



SLEIPNER AS

P.O. Box 519 N-1612 Fredrikstad Norway www.sleipnergroup.com DOCUMENT ID: 7174 REVISION: 5 DATE: 2022

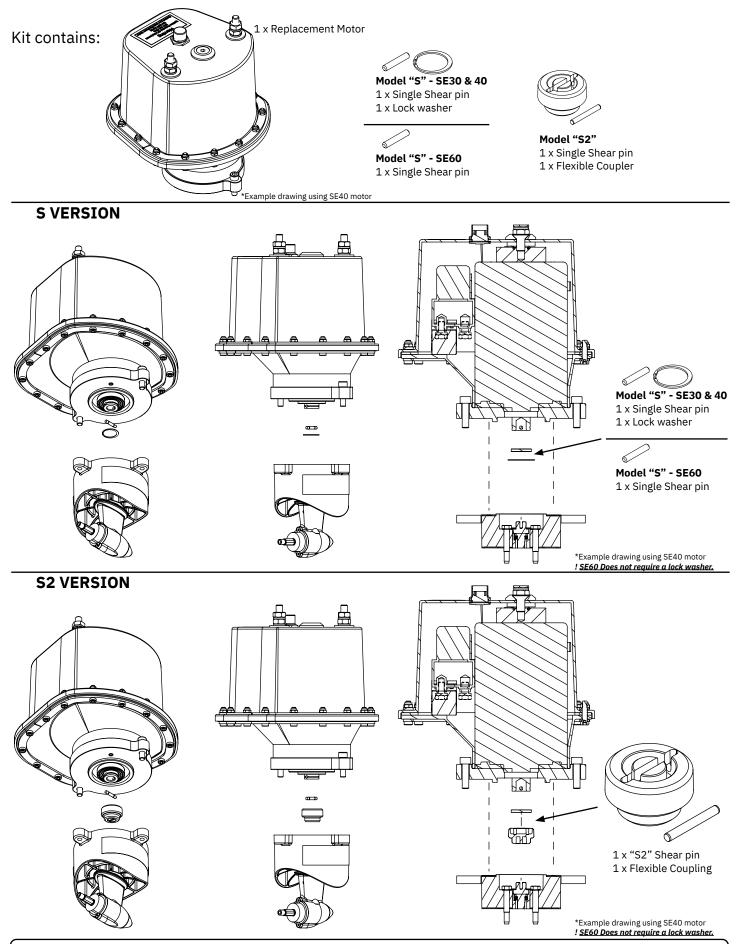
LANGUAGE: EN

Motor Replacement Kit

Replacement motor contains components for both the S and S2 version.

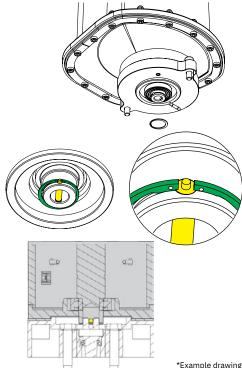
Contact your distributor to upgrade older thrusters to use the new Flexible Coupler Drive connection.





To prepare for motor replacement remove the current motor from the current gear leg bracket.

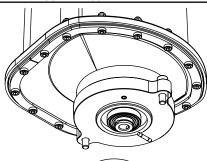
! Depending on your model follow the re installation steps for the replacement process.



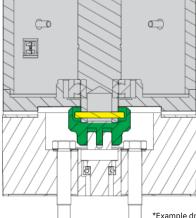
SE

- 1. Insert the shear pin into the motor and place the locking washer to secure the pin in place. (NB: SE60 does not require a lock washer.)
- 2. Install the motor onto the motor bracket ensuring both the couplings and the drive shafts have locked together. (NB: depending on your coupling you may need to wiggle the motor into place. Ensure the connection couplings are engaging correctly. The motor can be placed in all directions on the motor bracket. However, ensure the cable terminals are accessible for electrical installation later.)
- 3. Fasten the motor loosely to the motor bracket with the provided bolts. (NB: If you are installing the motor at an angle of more than 30° off vertical, the motor will require separate/ additional support.)
- 4. Fasten the bolts holding the motor to the motor bracket with the above torque.
- 5. Check the drive shafts engage by rotating the propeller. It is required the propeller can rotate via hand power. (NB: Rotating the propellers can be hard because of the gear reduction and the motor.)
- Apply the gear leg and propeller with antifouling designed for propellers. Do not apply to the 6. propeller drive shaft, the anodes or the end of the gear leg facing the propellers.

*Example drawing using SE40 motor ! SE60 Does not require a lock washer.







SE S2

- 1. Insert drive pin then the coupling to the motor shaft.
- 2. Install the motor onto the motor bracket ensuring both the couplings and the drive shafts have locked together. (NB: Depending on your coupling you may need to wiggle the motor into place. Ensure the connection couplings are engaging correctly. The motor can be placed in all directions on the motor bracket. However, ensure the cable terminals are accessible for electrical installation later.)
- Fasten the motor loosely to the motor bracket with the provided bolts. (NB: If you are 3. installing the motor at an angle of more than 30° off vertical, the motor will require separate/ additional support.)
- Fasten the bolts holding the motor to the motor bracket with the above torque. 4.
- 5. Check the drive shafts engage by rotating the propeller. It is required the propeller can rotate via hand power. (NB: Rotating the propellers can be hard because of the gear reduction and the motor.)
- Apply the gear leg and propeller with antifouling designed for propellers. Do not apply to the 6. propeller drive shaft, the anodes or the end of the gear leg facing the propellers.

*Example drawing using SE40 motor ! SE60 Does not require a lock washer.

Warranty statement

- Warranty statement

 1.The equipment manufactured by Biopner Motor AS (The "Warrantor") is warranted to be free from defects in workmanship and materials under normal use and service.

 2.This Warranty is in effect for of two years (Leisure Use) or one year (Commercial use) from the date of purchase by the user. Proof of purchase must be included, to establish that it is inside the warranty period.

 3.This Warranty is in effect for of two years (Leisure Use) or one year (Commercial use) from the date of purchase by the user. Proof of purchase, the place of purchase, the name and address of the installer, and the Purchaser's name, address and telephone number;

 (a) repare a detailed written statement of the nature and circumstances of the defect; to the best of the Owner's knowledge, including the date of purchase, the place of purchase, the place of replaced at the Warrantor's option without charge, and returned to the Purchaser;

 (a) rophen of the purchase price will be granted to the Purchaser, unless the Warrantor is onable or the the defect is nature is and before and to remedy the defect after having a reasonable number of opportunities to do s. Prior to refund of the purchase price, Purchase must submit a statement in warring from a professional boating equipment subplier that the installation instructions of the Installation and Operation Manual have been complied with and that the defect remains;

 (e) warranty strue establish on warranty for defects of demerge and or porticules to do secrets or expressed or injustored the varchase price. Purchase must submit a statement in warrants or subprice on the statement is warranty or one is each of the equipment including exposure to execssive heat, all or fresh uater strue expresed ore placed at the warrant or subprote establis the te

- which such goods are used, or fitness for a particular purpose, and any other obligations on the part of the Warrantor or ns employees and representatives. There shall be no responsibility or liability whatseever on the part of the Warrantor or or sense nor persons, or damage to property, loss of income or profit, or any other consequential or resulting damage or cost which may be claimed to have beer neurred through the use or sale of the equipment, including amages of any find including damages arising from collision with other vessels or objects.
- This warranty gives you specific legal rights, and you may also have other rights which vary from country to country

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